# Product catalog

Neste lubricants and chemicals







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# **Neste Lubricants**

Finland is a country of opposites. The warm embrace of summer and bright nights here give way to autumn storms. And then comes the polar nights with frost and ice - the snowy nature is almost inactive until the spring sun wakes it up again.

Harsh natural conditions are the best laboratory for testing our lubricants. We know all about extreme conditions because we live in them. We have learned to enjoy the challenging nature of Finland and turned it to our advantage. Lubricants that have been successfully tested in the harsh conditions of the north will work everywhere and help you achieve your goals, wherever you are.

Our high quality lubricants are Formulated with high quality base oils and the best available additives. Combined with our decades of knowledge and our extensive knowhow on both automotive and industrial lubricants, the result is exceptional: Worldclass lubricants, including products which are produced with renewable and circular raw materials, making it possible to take a step towards a more sustainable future.

The quality and reliability of our lubricants are tested every day – in different countries and under different conditions. The green Sustainable Technology by Neste icon refers to our more sustainable products and reducing environmental impact. In addition to making it possible for more sustainable choices in lubrication, they also offer excellent performance and technical properties. The performance of Neste ReNew lubricants is equivalent to or even better than similar conventional lubricants. The best products in their class are awarded the blue Advanced Technology by Neste label. The label represents the application of the latest technologies in one or many of the fields of performance, efficiency and fuel economy, as well as long service life.

We closely follow market trends and the needs of original equipment manufacturers: we constantly improve products and ensure that they meet modern requirements. We proudly promise the highest reliability and performance of engines and equipment in all areas of our products. With the same pride, we promise that our products will via improvements have less and less environmental impact year after year throughout their entire life cycle.

Responsibility is a comprehensive understanding of sustainable development and a better future for both the environment and people. Our responsible approach extends to everything we do: the production chain, our services, product distribution, partnerships. We create responsible choices and sustainable solutions that work for a sustainable future and protect our planet.

IF you are not ready to make compromises and want superior quality, professional approach and comprehensive responsibility, then Neste lubricants are your choice.

#### You will Find the solutions to your needs in our extensive product range

Neste lubricants have been granted quality certificates complying with ISO 9001, 14001, and OHSAS 18001 standards.

Our product range has the exact solutions to your needs, from professional traffic to heavy industry. To make finding the right products easier, the products listed in this catalog are divided according to the most typical uses. In addition, our product range includes special products for the most demanding uses.

We are constantly developing our products in order to respond to our customers' ever-changing needs. That is why product names, specifications and classifications may change. There is a list of old and new product codes at the end of the product catalogue.

# Basic concepts related to lubricants

Density Viscosity	Density refers to the bulk density of the substance. For oils, it is usually expressed at the temperature of +15 °C or +20 °C, and the unit is kg/m <sup>3</sup> . The densities of lubricant oils vary between approx. 700–950 kg/m <sup>3</sup> depending on the base oil's quality, viscosity and additives used.
VISCOSITY	The thicker the liquid the higher its viscosity. The viscosity of lubricant oils is usually declared in cSt (centistoke)=mm2/s (SI system) or cP (centipoise) = mPas (SI system).
	Temperature must always be mentioned when describing viscosity regardless of what unit is used. All oils thin strongly when the temperature rises. Typical viscosity of SAE 10W engine oil in -20 °C temperature may be 2,000 cP, but if it heats up to +100 °C, the viscosity will be as low as 5.2 cSt.
Viscosity index	The Viscosity index (VI) refers to the propensity of liquids to thin as temperature rises. The more the liquid in question thins, the lower its viscosity index. VI of single grade engine oils is approx. 95–110, while that of multigrade oils may exceed 200.
Flash point	Flash point refers to the flammability of fluids. Flash point is the temperature at which the fluid emits so much flammable gas measured with a certain method that they flare up when lit with open fire while the fluid itself does not remain burning.
Ignition temperature	Ignition temperature is the temperature at which the gases evaporate when a fluid is heated in an open fire pot burn for at least five seconds when lit with open fire. The ignition temperature is typically 10–50 °C higher than the flash point.
Pour point Alkali charge	Oil thickens when the temperature drops. At a certain temperature, it no longer flows at its own weight. This temperature is referred to as the pour point. The pour point depends, among other things, on the viscosity of the oil and its chemical structure. In paraffinic oils, thickening is caused by the wax in the oil, which can be distinguished as crystals. The more the oil cools down the larger the crystals grow, eventually forming a network obstructing the flow within the oil.
Aikaii Chaige	When the engine is running, acidic compounds caused by the combustion of fuel enter the fuel and these must be neutralized in order to prevent corrosion of metal parts. For this reason, engine oils contain additives to create an alkali charge. Its amount is expressed in terms of total base number (TBN).

# Storage and handling of lubricants

The storage location and conditions must be chosen so that water and impurities cannot contaminate the lubricant. The storage location must be sheltered from rain and as little subject to changes in temperature as possible. Changes in temperature may cause condensation in containers that are not tightly shut. It is best to store barrels on their sides so that the fill hole is below the oil level.

Products sensitive to freezing, such as metal working emulsions and detergents must be transported and stored safe from freezing.

Official guidelines and regulations must be followed when handling lubricants, oils and chemical. For more detailed product-specific information, see the safety data sheets.

# **Color-coded products**

The visual appearance of Neste lubricants is color-coded to make it easier to choose the right product.



# Icons and symbols

In this product catalogue and product labels, the icons and symbols provide a quick indication of the product's properties and applications.





The icon indicates the types of equipment the product is intended for. For example passenger car, motorcycle, etc.



#### PRODUCT PROPERTY SYMBOL

The product's main properties and advantages are communicated with a symbol and explanatory text.



# **Engine oils**

# How to select the right engine oil

Correct viscosity (SAE classification)

Correct performance: (API and/or ACEA classifications as well as specifications by engine manufacturers) The engine must start also in temperatures way below freezing and oil must reliably lubricate the engine also in high temperatures and under heavy burden. In winter, using an engineblock heater raises the oil temperature only by a couple of degrees, so you should select the oil according to the outside temperature unless you are using a special oil heater.

The quality of oil affects the oil change interval. The properties of high quality engine oil will last longer and enable the long oil change intervals recommended by the car manufacturer. Car manufacturers declare the minimum requirements for engine oil as well as viscosity classes in the owner's manual of the vehicle.

SAE class	Viscosity cP	Pumpability temperature	Viscosity cSt/100 °C		HSHT viscosity 150 °C 10º1/s	
	Max.	Max.	Min.	Max.		
OW	6200 / -35 °C	-40 °C	3.8	-	-	
5W	6600 / -30 °C	-35 °C	3.8	-	-	
10W	7000 / -25 °C	-30 °C	4.1	-	-	
15W	7000 / -20 °C	-25 °C	5.6	-	-	
20W	9500 / -15 °C	-20 °C	5.6	-	-	
25W	13000 / -10 °C	-15 °C	9.3	-	-	
20	-	-	5.6	9.3	2.6	
30	-	-	9.3	12.5	2.9	
40	-	_	12.5	16.3	2.9–3.7*	
50	-	_	16.3	21.9	3.7	
60	-	-	21.9	26.1	3.7	

\*2.9 (0W-40, 5W-40, 10W-40) 3.7 (15W-40, 20W-40, 25W-40, 40)

# European ACEA classification for motor and engine oils

A/B	Gasoline and diesel engine oils for passenger cars and vans
A1/B1	Thin low friction special oils. Warning: Not suitable for all cars. Check suitability from the vehicle manual. No longer in use.
A3/B3	Top quality oils suitable for general use in high-powered engines, extended oil change intervals and demanding conditions.
A3/B4	Like class A3/B3, but better suited for some direct injection diesel engines. Can be used in cars with the requirement A3/B3. No longer in use.
A5/B5	Top quality thin low friction special oils for extended oil change intervals. Warning: Not suitable for all cars. Check suitability from the vehicle manual.
A7/B7	Top quality thin low friction special oils for extended oil change intervals. Relative to A5/B5 with additional engine protection requirements. Warning: Not suitable for all cars. Check suitability from the vehicle manual.
С	Gasoline and diesel engine oils better suited for catalysts and exhaust particle filters of passenger cars and vans
C1	Thin low friction special oils. Prolongs the age of catalysts and diesel particle filters. Contains more sulfur and phosphorus (Low SAPS) than A1/B1 oils or C2, C3 and C4 oils. Low ash generation. Warning: Not suitable for all cars. Check suitability from the vehicle manual. No longer in use.

C2 Low friction special oils with sulfur, phosphorus and ash limits (Mid SAPS) higher than in C1 class. Warning: Not suitable for all cars. Check suitability from the vehicle manual.

- C3 Top quality oils that prolongs the age of catalysts and diesel particle filters. Contains less sulfur and phosphorus (Mid SAPS) than A3/B4 oils. Low ash generation. Warning: Not suitable for all cars. Check suitability from the vehicle manual.
- C4 Top quality oils that prolongs the age of catalysts and diesel particle filters. Contains less sulfur and phosphorus (Low SAPS) than C2 and C3 oils. Low ash generation. Warning: Not suitable for all cars. Check suitability from the vehicle manual.
- **C5** Top quality oils that prolongs the age of catalysts and diesel particle filters. Contains less sulfur and phosphorus (Mid SAPS) than A3/B4 oils. Low ash generation. Excellent fuel-saving properties, better than C3 Can be used if the requirement is ACEA A1/B1. Warning: Not suitable for all cars. Check suitability from the vehicle manual.
- **C6** Relative to C5 with additional engine protection requirements. Warning: Not suitable for all cars. Check suitability from the vehicle manual.
- E Diesel engine oils for heavy equipment
- **E4** Top class special oils, e.g., for Mercedes-Benz, MAN, DAF diesel engines for long change intervals. Suitable for Euro 1, 2, 3, 4 and 5 (SCR/EGR) engines. Not for cars equipped with exhaust particle filters. Check suitability from the vehicle manual.
- **E8** Former E6 Top class (Low SAPS) engine oils for most heavy equipment diesel engines for long change intervals. Well suited for vehicles equipped with diesel particle filters (DPF) and when using low-sulfur fuel (max. 50 ppm). Check suitability from the vehicle manual.
- **E7** Top class special oils for diesel engines and long change intervals. Suitable for Euro 1, 2, 3, 4 and 5 (SCR/EGR) engines. Not for cars equipped with exhaust particle filters. Check suitability from the vehicle manual.
- E11 Former E9 Top class (Mid SAPS) engine oils for most heavy equipment diesel engines for long change intervals. Well suited for vehicles equipped with diesel particle filters (DPF) and when using low-sulfur fuel (max. 50 ppm). Check suitability from the vehicle manual.
- API classificationThe American API classification comprises gasoline engine S classes, such as<br/>API SP, and diesel engine C or F classes, such as CK-4 or FA-4.
- Mixing oils Oils used for the purpose and meeting the same quality specifications can usually be mixed together regardless of whether they are single grade or multigrade oils. If a modern, high detergent engine oil is applied to an engine where an older class of low detergent oil has been used, it is recommended that the first change interval is shortened to, for example, 1,000 kilometers or the engine is cleaned in some other way.

Oil change intervals

Oil must always be changed at the latest after the number of kilometers driven indicated by the car manufacturer has been reached. The maximum change interval is shortened by, for example:

- --- driving in town and short distances
- ... driving in winter and cold engine
- ··· dusty conditions
- ... too high temperatures

Even though oils have been developed strongly and endure the long change intervals allowed by engine manufacturers, the cheapest way to prolong the life of an engine is to change oil at sufficiently regular intervals.

Oil consumption Even an engine that is in good order naturally consumes some oil. This is compensated by fuel dilution, which can be up to 10% especially in gasoline engines during winter and short trips. This will make the oil level rise after which, when driving for longer, the level can quickly drop as oil thinned by gasoline is burnt and gasoline evaporates.

Oil consumption is most increased by driving at full throttle and high revs with recurrent engine braking.

# Passenger car engine oils

B





#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SP-RC, SP, SN PLUS, SN, SM, API SL ACEA C2, ACEA A5/B5 ILSAC GF-6A/GF-5/GF-4/GF-3 BMW Longlife-12 FE

Ford WSS-M2C950-A MB-Approval 227.61 MB-Approval 229.61

Ford WSS-M2C-925-B, 925-A

Ford WSS-M2C-913-C, 913-B,

Viscosity

index

155

Jaguar Land Rover

STJLR.03.5004

100 °C

7.8

(\*:) Excellent cold start properties

> Excellent fuel-saving properties

**Reduces emissions** 

Product number	SAE	Viscosit mm²/s ( 40 °C	cSt)	Viscosity index	Pour point °C
1182	0W-30	49.7	9.8	184	-42

913-A

Viscosity

40 °C

42

mm²/s (cSt)

#### **Neste Pro+ F** 5W-20

LPG 



## **Neste Pro+ M 0W-20**





#### 1176 5W-20

Fully synthetic motor oli

API SN-RC, SN, SM, SL, SJ

ILSAC GF-5, GF-4, GF-3, GF-2

Ford WSS-M2C-948-B, 948-A

SAE

quality criteria:

ACEA C5

Product

number

Meets or exceeds the following

#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SP, SP-RC, SN PLUS, SN-RC, SN, SM, SL, SJ ACEA C6, C5 ILSAC GF-6A/GF-5/GF-4/GF-3 BMW Longlife-14 FE+ BMW Longlife-17 FE+ Chrysler MS 12145

Fiat 9.55535-GSX Ford WSS-M2C947-B1 Ford WSS-M2C962-A1 MB-Approval 229.71 MB-Approval 229.72 Opel OV041547 STJLR.03.5006

(\*\*\* Excellent cold start properties

Excellent fuel-saving (B)‡ properties

+ Very clean engine

Protects against wear

Pour point °C	_
-39	

(\*: Ultimate cold start performance Outstanding fuel economy (B) benefits ⁺∔

Excellent engine cleanliness

Low emission

Product number	SAE	Viscosit mm²/s ( 40 °C	cSt)	Viscosity index	Pour point °C
1186	0W-20	41	8.2	179	-48

#### **Neste Pro+ V 0W-20**





#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: ACEA C5 Volvo VCC RBSO-2AE

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1177	0W-20	49	9.2	188	-45

Excellent cold start properties (\*:) Excellent fuel-saving <u>B</u>): properties Also suitable for hybrid cars

Efficient reduction of friction

# **Neste Pro+** W LL-III OW-30



**Neste Pro+** 



#### Fully synthetic motor oli

MB-Approval 229.51

Meets or exceeds the following quality criteria: ACEA C3 BMW LL-04 (2019-) BMW Longlife-04 (2019-) MB 229.31

MB 229.52 Porsche C30 VW 504 00 / 507 00 (\*) Ultimate cold start performance

(₿)\*` Excellent fuel-saving properties

Long oil change intervals

**Reduces emissions** 

number         mm²/s (cSt)         index         °C           40 °C         100 °C         °C
<b>1188</b> 0W-30 65 12.3 190 -54

# Fully synthetic motor oli



Meets or exceeds the following quality criteria: API SN, SM, SL, SJ Porsche C30 ACEA C3 BMW Longlife-04 (2019-) MB 229.31 MB-Approval 229.51 SAE mm²/s (cSt) index

VW 504	00 / 507 00	
VW 501.0	1 / 502.00 / 50	03.01
VW 505.0	00 / 503.00 / 5	606.00
VW TL 5	2195	
Viscosity	Viscosity	Pour poir

int °C 40 °C 100 °C 5W-30 69 11.8 170 -42

	properties
$\mapsto$	Long oil change intervals
•••	Reduces emissions

. . .

Excellent cold start properties

Ultimate cold start performance

Outstanding fuel economy

Excellent engine cleanliness

(\*\*)

(\*\*)

(B)

4

benefits

Low emission

# **Neste Pro+ W LL-IV 0W-20**



#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SN+, SN, SM, SL, SJ ACEA C5 Porsche C20 VW 508.00/509.00 VW TL 52577



# **Neste Pro+ 0W-30**



#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SP, SN PLUS, SN, SM, SL ACEA A5/B5 BMW Longlife-01 FE MB-Approval 229.6

Renault RN0700 Volvo VCC95200377 (\*;\*) Excellent cold start properties

Excellent fuel-saving (B) properties

Long oil change intervals

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1167	0W-30	54	9.7	169	-54

# **Neste Pro F** 5W-30



# Neste Pro C2/C3 5W-30



**Neste Pro C3** 

5W-40



#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SP, SN PLUS, SN-RC, SN, SM, Renault RN0700 SL, SJ STJLR 03.5003 ACEA A5/B5 Ford WSS-M2C913-D



Product SAE Viscosity Viscosity Pour point mm²/s (cSt) 40 °C 100 number index °C 100 °C 1175 5W-30 9.8 170 53 -42

#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SN, SM, SL, SJ ACEA C2/C3 BMW Longlife -01 BMW Longlife -04 Fiat 9.55535-S1, 9.55535-S2, Flat 9.55535-S3

GM dexos2 MB-Approval 229.31 MB-Approval 229.51 MB-Approval 229.52 Opel OV0401547 VW 505.00 / 505.01



- Excellent fuel-saving (₿)• properties
  - Long oil change intervals
- Product SAE Viscosity Viscosity Pour point mm<sup>2</sup>/s (cSt) index °C number 40 °C 100 °C 1184 12 164 5W-30 72 -39

#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SN, SM, SL, SJ/CF ACEA C3 BMW Longlife-04 (-2019) Ford WSS-M2C917

GM dexos2 MB 226.5 MB-Approval 229.31 Porsche A40 Renault RN0700 / RN0710 VW 505 00 / 505 01

Helps reduce fuel B consumption Long oil change intervals

(\*\*

**Reduces emissions** 

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point ℃
1173	5W-40	87	14.2	170	-51

**Neste Pro C4** 5W-30





#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: ACEA C4 MB 229.31 MB-Approval 226.51 Renault RN0720

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1174	5W-30	73	12.2	165	-42



Excellent cold start properties

# Neste D1 **0W-20**

# LPG



#### Fully Synthetic Motor Oil

Meets or exceeds the following quality criteria: API SP-RC, SP, SN PLUS, SN, SM, SL, SJ GM dexos1 Gen 3, Gen 2 ILSAC GF-6A, GF-5 Fiat 9.55535-CR1 Ford M2C962-A1

#### (\* Excellent cold start properties

Excellent fuel-saving



Product number	SAE	Viscosit mm²/s (o 40 °C		Viscosity index	Pour point ℃
1191	0W-20	47.6	9	173	-42

## **Neste Pro 0W-40**



#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: API SP, SN PLUS, SN-RC, SN, SM, MB-Approval 226.5 SL, SJ ACEA A3/B4 BMW Longlife-01 (2019-) Ford WCC-M2C937-A

MB-Approval 229.3 MB-Approval 229.5 Renault RN0710 VW 502 00 / 505 00 (\*;\*) Excellent cold start properties

Helps reduce fuel consumption



Product number	SAE	Viscosit mm²/s (o 40 °C		Viscosity index	Pour point °C
1168	0W-40	77	13.5	180	-45

### **Neste Pro** 5W-30





#### Fully synthetic motor oli

Meets or exceeds the following quality criteria: ACEA A3/B4, A3/B3 API SL, SJ/CF BMW Longlife-01 (2019-) MB-Approval 226.5

MB-Approval 229.5 MB-Approval 229.3 Renault RN0700 / RN0710 VW 502.00 / 505.00



Long oil change intervals

(\*\*\*

(B)

Product number	SAE	Viscosit mm²/s (o 40 °C		Viscosity index	Pour point °C
1169	5W-30	73	12	167	-36

# Neste Premium A3/B4 5W-40



## Synthetic motor oil

Meets or exceeds the following quality criteria: API SN, SM, SL, SJ/CF ACEA A3/B4 Fiat 9.55535.N2, 9.55535.Z2 GM-LL-A-025, GM-LL-B-025

MB 229.3 Porsche A40 Renault RN 0700 / RN 0710 VW 502 00 / 505 00 (\*\*\*) Good cold start performance

- Comprehensive engine protection
  - Long drain interval

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1191	0W-20	87	14,2	169	-39

## Neste Premium A3/B4 10W-40

æ 🚑



#### Synthetic motor oil

Meets or exceeds the following quality criteria: API API SN, SM, SL, SJ/CF ACEA A3/B4 Fiat 9.55535.D2, 9.55535.G2 MB 229.3

PSA B71 2300 Renault RN 0700 / RN 0710 VW 502 00 / 505 00 🗱 🕈 Good cold start performance

Comprehensive engine protection

Long drain interval

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1191	0W-20	47.6	9	173	-42

#### Neste Special 10W-30





# Multigrade gasoline motor oil

Meets or exceeds the following quality criteria: API SF/CC



For high mileage cars

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1179	10W-30	64	10.1	144	-36

# Neste ReNew passenger car engine oils





# Heavy equipment diesel engine oils

### **Neste Turbo+** LSA S4 5W-30





# Neste Turbo+

**LSA-II 10W-40** 





### **Neste Turbo+ NEX 10W-30**





#### **Neste Turbo+ NEX 10W-40**



#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria: API CK-4, CJ-4, CI-4 PLUS, CI-4/SN ACEA E6/E9/E7 JASO DH-2 Caterpillar ECF-3, ECF-2, ECF-1a Cummins CES 20086, CES 20081 Deutz DQC IV-10 LA. Deutz DQC IV-18 LA Ford WSS-M2C213-A1 lveco 18-1804 TLS E9 MAN M 3477

#### Mack EOS-4.5, EO-O Premium Plus, EO-N MAN M 3677, M 3775, M 3271-1 MB-Approval 228.31, MB-Approval 228.51, MB-Approval 228.52 MTU Type 3.1, MTU Type 2.1 Renault VI RLD-3, VI RLD-2, VI RLD Scania LDF-4 Volvo VDS-4.5, VDS-4, VDS-3



Long drain interval

Low emission

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1879	5W-30	71	12,1	169	-42

#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria: API CK-4, CJ-4, CI-4 PLUS, CI-4 ACEA E8/ E11/ E7/ E6/ E9 Caterpillar ECF-3, ECF-2, ECF-1a Cummins CES 20081 Detroit Diesel 93K218 Deutz DQC IV-18 LA, IV-10 LA JASO DH-2 MACK EO-S-4.5. EO-N Mack EO-O Premium Plus,

MAN M3775 MB-Approval 228.52 MB-Approval 228.51 MB-Approval 228.31 MTU Type 3.1, Type 2.1 Renault VI RLD-3, Renault VI RLD-2 Voith Class B Volvo VDS-4,5, VDS-4 Volvo VDS-3



Excellent engine cleanliness

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1874	10W-40	98.5	14	149	-42

#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria: API CK-4, CJ-4, CI-4 PLUS, CI-4, CH-4, CG-4, CF-4 ACEA E11, E9 Caterpillar ECF-3, ECF-2, ECF-1a Cummins CES 20086, CES 20081 Detroit Diesel 93K222

Deutz DQC III-18 LA (B)\* MAN M 3775 Mack EOS-4.5, Mack EO-O Premium Plus MB-Approval 228.31 (++ MTU Type 2.1 Renault VI RLD-4, Renault VI RLD-3 Volvo VDS-4.5, Volvo VDS-4

Good cold start performance

Fuel economy benefits

Long drain interval

\*

Excellent engine cleanliness

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1872	10W-30	79	11,8	142	-42

#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria: API CK-4, CJ-4, CI-4 PLUS, CI-4/SN ACEA E11/E7, E9 JASO DH-2 Caterpillar ECF-3, ECF-2, ECF-1a Cummins CES 20086, CES 20081 Detroit Diesel DFS 93K222 MAN M 3575 Renault VI RLD-2, RLD

Scania Low Ash Volvo VDS-4, VDS-3, VDS-2 DQC III-18LA Mack EOS-4.5 MAN M 3775 MB-Approval 228.31 MTU 2.1 Renault VI RLD-3 Volvo VDS-4.5



(₽)\*

Fuel economy benefits

- Long drain interval
- Low emission

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	
1869	10W-40	94	14	152	-42	

# Neste Turbo+ VPX 15W-40





#### Neste Turbo+ S5 5W-20





# Neste Turbo+ S3 10W-40





# Neste Turbo+ FA-4 5W-30





#### Semisynthetic diesel engine oil

Meets or exceeds the following quality criteria: API CK-4, CJ-4, CI-4 PLUS, CI-4, CH-4, CG-4, CF-4 ACEA E11, E9 ALLISON TES 439 Caterpillar ECF-3, ECF-2, ECF-1a Cummins CES 20086, CES 20081 Detroit Diesel 93K222 Deutz DQC III-10 LA JASO DH-2 MAN M 3775 Mack EOS-4.5, Mack EO-O Premium Plus MB-Approval 228.31 MTU Type 2.1 Renault VI RLD-4, Renault VI RLD-3 Volvo VDS-4.5, Volvo VDS-4

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1878	15W-40	107	14,3	137	-36

#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria:

MAN M 3977 Scania LDF-5



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(B)'

Clean engine

(₽)\*)

Fuel economy benefits

Excellent engine cleanliness

Long drain interval

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1880	5W-30	47	8,2	147	-42

#### Synthetic diesel engine oil

Meets or exceeds the following quality criteria: API CF, CD ACEA E4/E7 MAN M 3277 MB-Approval 228.5

Renault RXD/RLD-2 Scania LDF-3, LDF-2, LDF VOLVO VDS-3, VDS-2 🗱 Good cold start performance

- Fuel economy benefits
- Long drain interval

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1875	10W-40	92	13,5	156	-39

#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria: API FA-4 API SN Cummins CES 20087 Detroit Diesel DDC 93K223 JASO DH-2/DH-2F MB-Approval 228.61 Excellent cold start performance

Outstanding fuel economy benefits

••) Low emission

4

) Excellent engine cleanliness

	duct nber	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
187	7	5W-30	58	9,6	150	-45

18

Neste Turbo+ 5W-30





Neste Turbo LXE 10W-30





### Neste Turbo LXE 10W-40





# Neste Turbo LXE 15W-40





#### Fully synthetic multigrade diesel engine oil

Meets or exceeds the following quality criteria: ACEA E4/E7 Cummins CES 20077 Deutz DQC IV-10 Iveco 18-1804 TFE Mack EO-N MAN M 3277

MB 235.28 MB-Approval 228.5 MTU Type 3, Type 2 Renault VI RLD-2, Renault VI RLD Scania LDF-3, LDF-2, LDF Volvo VDS-3, Volvo VDS-2



) Improved fuel economy benefits

Long drain interval

(₿)\*

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1867	5W-30	74	12	163	-48

#### Semi-synthetic diesel engine oil

Meets or exceeds the following quality criteria: API CI-4, CH-4, CG-4, CF-4/SL ACEA E7/E5/E2 Caterpillar ECF-2, ECF-1-a Cummins CES 20078, CES 20077, CES 20076 Deutz DQC III-10 Global DHD-1

	(*
JASO DH-1	$\simeq$
Mack EO-N	(B)*)
MAN M 3275	$\sim$
MB-Approval 228.3	
MTU Type 2	
Renault VI RLD, Renault VI RLD	)-2
Volvo VDS-2, Volvo VDS-3	

) Good cold start performance

) Improved fuel economy benefits

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
1862	10W-30	81	12.2	146	-42

#### Synthetic diesel engine oil

Meets or exceeds the following quality criteria: PI CI-4, CH-4, CG-4, CF-4/SL ACEA E7/E5/E2 Caterpillar ECF-2, ECF-1-a Cummins CES 20078, CES 20077, CES 20076 Deutz DQC III-10 Global DHD-1 JASO DH-1 Mack EO-N MAN M 3275 MB-Approval 228.3 MTU Type 2 Renault VI RLD, Renault VI RLD-2 Volvo VDS-2, Volvo VDS-3

Good cold start properties

Wear protection

Product number	SAE	Viscosit mm²/s (o 40 °C		Viscosity index	Pour point °C
1863	10W-40	100	14.8	152	-42
			1	1	1

#### Multigrade diesel engine oil

Meets or exceeds the following quality criteria: API CI-4, CH-4, CG-4, CF-4/SL ACEA E7/E5/E2 Global DHD-1 JASO DH-1 Caterpillar ECF-2, ECF-1-a Cummins CES 20078, CES 20077, CES 20076 Detroit Diesel DFS 93K215 Deutz DQC III-10 Mack EO-N MAN M 3275 MB-Approval 228.3 MTU Type 2 Renault VI RLD Renault VI RLD-2 Volvo VDS-2 Volvo VDS-3



Clean engine

	Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point ℃
-	1864	15W-40	113	14.5	130	-39

# **Neste Diesel 10W**



#### Monograde diesel engine oil

Meets or exceeds the following quality criteria: API CF, CD

Product number	SAE	Viscosit mm²/s (o 40 °C		Viscosity index	Pour point °C
1855	10W	39	6.5	120	-39





# Multigrade diesel engine oil

Meets or exceeds the following quality criteria: API CF-4, CE, CD/SF ACEA E2 ALLISON C-3

Caterpillar TO-2 . Mack EO-J MIL-L-2104 E

\* Good cold start performance Wear protection

Wear protection

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Wear protection

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-	Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
) 1	856	10W-30	70	10.6	138	-36

## **Neste Diesel 30**





# Monograde diesel engine oil Meets or exceeds the following

quality criteria: API CF, CD

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
1859	30	73	10.5	129	-36

**Neste Farm Universal 10W-30** 





#### Super Tractor Oil Universal

Meets or exceeds the following quality criteria: STOU API CG-4, CF-4, CF, CE/SF, SE API GL-4 ACEA E3, E2, E1 Allison C-4, C-3 Caterpillar TO-2 Eaton Vickers I-286-S, M-2950-S



Good cold start performance (\*)

Broad coverage £.

Wet brake compatible **♦**B

Product SAE Viscosity Viscosity Pour point number mm<sup>2</sup>/s (cSt) index °C 100 °C 40 °C 1861 10W-30 69 10.5 140 -42



#### **Neste ReNew STOU** STOU from re-refined base oil (S) Circular economy product 10W-30 Meets or exceeds the following (\*) Good cold start performance quality criteria: 1 🛵 API CG-4, CF-4, CF, CE, CD/SF, Ford New Holland 🚯 Broad coverage 82009201,82009202,82009203 CD/SE 00 API GL-4 John Deere J20C, J20D, J27 (B) Wet brake compatible ACEA E3, E2, E1 Massey Ferguson M1135, M1143, Allison C-4, C-3 M1144, M1145 Case MS-1204, 1206, 1207, 1209 Sauer Sunstrand/Danfoss: Hydrostatic Trans Fluid Caterpillar TO-2 CNH MAT 3525, 3526 Sperry Vickers/Eaton I-286-S, Ford M2C 86B, 86C, 134D, 159B, M2950S 159C ZF TE-ML 06B, 06R, 07B Product SAE Viscosity Viscositv Pour point number mm<sup>2</sup>/s (cSt) index °C 40 °C 100 °C 1192 10W-30 10,7 151 66 -32

# Looking for the right product?

Look for the lubricant recommendations for your vehicle in the Internet.

You can conveniently search for products suitable for your vehicle with the registration number of your vehicle. Using this service, you can easily find the Neste lubricants and chemicals best suited for your vehicle.

# https://neste.lubricantadvisor.com/en



# Motorcycle engine oils



## *6*56





Meets or exceeds the following quality criteria: API SN, SM, SL, SJ JASO MA-2



<b>1170</b> 10W-40 91 13.8 155 -42		vroduct SAE umber		Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
	1170		10W-40	91	13.8	155	-42

# Two-stroke engine oils

# Neste Super Racing 2T





#### Fully synthetic two-stroke oil

Meets or exceeds the following quality criteria: API TC++ JASO FD ISO-L-EGD Husqvarna 266 Piaggio Hexagon





# Neste Super 2T





#### Fully synthetic two-stroke oil

Meets or exceeds the following quality criteria: API TC

CEC TSC-3

Product number	SAE	Pour point ℃
1939	50 (oil part)	-45

# **Neste Marine 2T**



#### Two-stoke oil for outboard engines

Meets or exceeds the following quality criteria: API TD NMMA TC-W3

Product<br/>numberPour point<br/>°C1938-42



Low ash residue

lubrication

For premix and injection

Low carbon build-up

(....



# Gearbox and drive gear oils

SAE viscosity classification for gearbox oils ---SAE classification determines the viscosity of gearbox and drive gear oils without taking any other properties into account.

... The winter use classes are SAE 70W, 75W, 80W and 85W.

···The summer use classes are 90 and 140.

SAE class	Maximum temperature	Viscosity cSt/100 °C			
	150,000 cP Viscosity	Minimum	Maximum		
70W	-55 °C	4.1			
75W	-40 °C	4.1			
80W	-26 °C	7.0			
85W	-12 °C	11.0			
90		13.5	24.0		
140		24.0	41.0		

API performance classification for gearbox oils ···GL-1 without EP (Extreme Pressure) additive, low surface pressure

•••GL-4 with EP additive, for synchronized gearboxes

Fully synthetic Total Drive Line power transmission oil

···GL-5 approx. two times the EP additive compared to GL-4, for hypoid differentials

# Power transmission oils

#### Neste Pro Axle TDL 75W-90





Meets or exceeds the follow
quality criteria:
SAE 75W-90
SAE J2360
API GL-4/GL-5/MT-1
MIL-PRF-2105 E
ArvinMeritor 0-76-N
Mack GO-J
MAN 341 Typ E3 (Eaton Fulle
<b>,</b> 1

wing MAN 342 Typ M3 MAN 341 Type Z2 MAN 342 Type S1 MB-Approval 235.8 Scania STO 1:1 G (STO 1:0) Scania STO 2:0 A FS Volvo 97312 ZF TE-ML 05A, 12L, 12N, 16F, 17B, er) 19C, 21A

Wide range of applications Very wide operating temperature range

Excellent EP properties

Reduces friction

(ер)

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C
2152	75W-90	107	15.3	152	-54	70,000 / -40 °C

# **Neste Pro Axle** 75W-90





#### Fully synthetic drive gear oil

Meets or exceeds the following quality criteria: SAE 75W-90 API GL-5 Mack GO-J MAN 342 M2 MIL-PRF-2105E SAE J2360 SCANIA STO 1:0 ZF TE-ML 05A, 12M, 16B,

Good oxidation	n resistance
17B, 19B	

Very wide operating

temperature range

(EP) Excellent EP properties

Very wide operating temperature range

**Reduces friction** 

Excellent EP properties

Good oxidation resistance

(**1**°¢)

(1℃

EP

Gxi

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C	
2151	75W-90	86	14.7	180	-54	29,800 / -40 °C	

#### **Neste Pro Axle** 75W-140





### Fully synthetic drive gear oil

Meets or exceeds the following quality criteria: 75W-140 API GL-5 Mack GO-J MIL-PRF-2105E SAE J2360 SCANIA STO 1:0 ZF TE-ML 05A, 16D, 19B

Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C	
2150	75W-140	172	25.0	181	-48	111000 / -40 °C	

**Neste Premium Axle** 80W-90



JE:	51	E
	-	

Synthetic	dearbox	and	drive	aear	oil
Synuleuc	gearbox	anu	anve	year	OII

Meets or exc following qua API GL-5 API MT-1 MIL-L-2105 D SAE J2360 AAM MS-237 ARVIN MERI DAF IVECO	ality criteria		Mack GO-J MAN 342 M2 MERITOR O-94, O76-A, O76-B MERITOR O76-D MIL-PRF-2105E SCANIA STO 1:0 Volvo 97321 ZF TE-ML 04G, 05A, 07A, 08, 12M, 16B, 16C, 16D, 17B, 19B, 21A			Helps re consum	at EP properties educe fuel ption s friction
number mm²/s		Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C	
2149	80W-90	87	14.3	170	-45	9,100 / -26 °C	

# **Neste Premium Axle** 80W-140





#### Synthetic gearbox and drive gear oil

Meets or exceeds the	Mack GO-J	
following quality criteria:	MAN 342 M2	( <u>F</u>
API GL-5	MERITOR O-94, O76-A, O76-B	~
API MT-1	MERITOR 076-D	- (-
MIL-L-2105 D	MIL-PRF-2105E	
SAE J2360	SCANIA STO 1:0	
AAM MS-2373	Volvo 97321	
ARVIN MERITOR AXLES	ZF TE-ML 04G, 05A, 07A, 08,	
DAF	12M, 16B, 16C, 16D, 17B, 19B,	
IVECO	21A	
		1

(	EP	Excellent EP properties
	、 <i>、</i>	

Helps reduce fuel B consumption

**Reduces** friction

Product	mber mm²/s (cSt)		Viscosity	Pour	Cold viscosity
number	40 °C 100 °C		index	point °C	cP/°C
2148	80W-140	177	25.2	176	-42

Neste Axle 80W-90	API GL-5	oil xceeds the D7A, 08, 24A SAE	Viscos mm²/s	ity (cSt)	criteria: Viscosity index	Pour point °C		oxidation resistance ent EP properties
	2146	80W-90	40 °C 128	100 °C	107	-30	99,000 / -26 °C	-
	2110		.20	1.110				
<image/>	Drive gear Meets or e. API GL-5 MIL-L-2105 Product number 2145	xceeds the	following Wiscosii mm²/s ( 40 °C 190	-y	Criteria: Viscosity index 170	Pour point °C -39		oxidation resistance ent EP properties
Neste Axle LS	Limited slip	o drive gea	r oil					ent friction properties
80W-90	API GL-5 MIL-L-2105	xceeds the D 05C, 12C, 210		g quality	criteria:		$\sim$	ent EP properties
AXLE	Product number	SAE	Viscos mm²/s 40 °C	ity (cSt) 100 °C	Viscosity index	Pour point °C	Cold viscosity cP/°C	
Teste	2147	80W-90	127	14.4	113	-33	49,000 / -26 °C	

# Gearbox oils



# **Neste Gear UTTO**





#### Hydraulic oil and power transmission oil for agricultural machines

Meets or exceeds the following quality criteria: API GL-4 Allison C-4, C-3 Case MAT 3505 Ford M2C134-A, B, C, D Ford M2C86-B, C JDM J20A, B, C / J14B, C / J21A Kubota UDT MF M1135, M1141, M1143, M1145

Ford/New Holland FNHA-2-C-200.00 (hydraulic oil 134) Ford/New Holland FNHA-2-C-201.00 (M2C-134D) Versatile 23M, 24M Volvo 97303 (VCE WB 101) ZF TE-ML 03E, 05F, 06D, 06K, 06N, 06R, 17E, 21F

Good EP properties (ep)

- $(\mathbf{k})$ Multi-purpose lubricant
- Very good protection against wear  $\mathcal{M}$

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Tunneling point °C
2135	10W-30/80W	67	10.0	133	-42	21,500 / -26 °C

# **Neste UTTO NEX WB2**





#### Fully synthetic hydraulic and driveline oil for construction equipment

Meets or exceeds the following quality criteria: Volvo 97304 (WB102) Volvo 97303 (WB101)



Good oxidation resistance

(<sub>Oxy</sub>)



Product number	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Brookfield viscosity -40 °C
2138	40	7,5	157	-45	21000

# **Neste Gear TO-4 10W**



#### Gearbox oil

Meets or ex quality crite SAE 10W API GL-4 API CF API MT-1		ollowing	Cate Kom	on C-4 rpillar TO-4, TC atsu KES 07.86 E-ML 03C, 07F	8.1	Good g against	protection t wear
Product number	SAE	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C	
2130	10W	37.6	6.2	112	-45	19,200 / -26 °C	

**Neste Gear TO-4 30** 



### Gearbox oil

Gearbox o	il					Good c	xidation resistance
Meets or e quality crite SAE 30 API GL-4 API CF API MT-1	xceeds the eria:	following	Allis Cate Kom	on C-4 erpillar TO-4, T natsu KES 07.80 E-ML 03C, 076	68.1	$\mathbf{\tilde{\mathbf{v}}}$	protection : wear
Product number	SAE	Viscosi mm²/s 40 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C	
2131	30	93	11.3	108	-36	24,245 / -26 °C	

# Automatic transmission oils



# **Neste ATF-X**





#### Automatic transmission oil

Meets or exceeds the following quality criteria: Allison C-4 Ford Mercon GM Dexron III, IIE, IID, II, B GM ATF Type A Suffix A, Type A Volvo 97325, 97335, 97340 ZF TE-ML 05L, 09, 11A, 11B



Particularly wide operating temperature range

		·			
Product number	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Cold viscosity cP/°C
2162	37	7.7	183	-51	16,000 / -40 °C



# Hydraulic oils

Hydraulics in nowadays are found almost in all machinery and vehicles used in land construction, forestry, construction or moving and transporting goods. Many earthmovers, diggers, forest machines, etc. are fully hydraulic and almost all trucks have a hydraulic lift, skip, bogie hoist or, at the very least, power steering.

The oil used in a hydraulic system must have the right viscosity, right additives, it must be clean and water-free and it must be uncontaminated by oxidation. Some hydraulics manuals say that up 90% of damage to hydraulics are caused by the oil used. Damages may also be caused by other reasons. These include water, dirt or even sand that has gotten into the oil. Also, the wrong type of topping up oil or neglecting the periodic change of oil and filters may cause serious damage. Carefully following the manufacturer's instructions ensures the long life and flawless operation of a hydraulic system.

Hydraulic equipment manufacturers determine performance according to various standards. Standards in various countries are very much alike.

Hydraulic use	DIN 51524 Part 1 = HL Part 2 = HLP Part 3 = HVLP	ISO 6743-4 HV HM HL	SS 155434	Oil additives, performance
Modern hydraulics used	HVLP	HV	AV	Corrosion, oxidation
outside, e.g. vehicles year around Pressure > 100 bar				and wear prevention + enhancers of the viscosity index (VI) VI >= 140
Modern hydraulics oper-	HLP	HM	AM	Corrosion, oxidation
ated indoors Pressure > 100 bar				and wear prevention VI >= 90
Old, simple systems.	HL	HL	-	Corrosion and oxida-
Indoor use Pressure < 100 bar				tion prevention VI >= 70

The correct viscosity for the operating temperature range is possibly the most important property of a hydraulic oil. This is emphasized in outdoor use due to the fluctuating temperature, which is why most oils for outdoor use are multigrade oils. On start-up, oil must flow through the suction pipes to the pump fast enough. If the flow is too slow, the pump will suck in a partial vacuum and starts to cavitate. Recurrent cavitation will damage the pump. Various pumps have different suction capacity and suction pipes in various systems differ from each other. Consequently, there is no generally valid viscosity value, but the limit is usually at maximum 1,000–1,500 cSt, which seems to be a reasonably realistic value. If the heat-up operation can be performed carefully at low revs, the above value can sometimes be exceeded considerably.

During operation, the oil will thin as it heats up. If it thins too much, the performance of the system will start to suffer due to internal leakages, valves start to stick due to insufficient lubrication and excess wear can occur in the pump.

Minimum viscosity from the perspective of wear is usually considered 10 cSt and from the perspective of performance approx. 14 cSt. Some slowly revolving hydraulic motors require an oil with at least 20 cSt viscosity to function effectively.

# Approximate comparison of most well-known hydraulic oil classifications (DIN, ISO, SS)

#### **Optimum viscosity**

The best viscosity range for continuous operation is approx. 16 to 36 cSt. This will ensure that internal leakage does not occur, which means that the system performance is good, lubrication capability is good and prevents the wear of parts, and the thickness of the oil does not yet cause extra flow resistance.

# Typical temperature ranges

- The lowest allowed operating temperature for a displacement pump (corresponds to viscosity 300–1,000 cSt\*)
- The lowest allowed operating temperature for a gear pump (corresponds to viscosity 36–300 cSt\*)
- Optimal operating temperature (corresponds to viscosity 16–36 cSt\*)
- Highest allowed operating temperature (corresponds to viscosity 10–16 cSt\*)

\*Viscosity limits are indicative. Check the values recommended by the hydraulics manufacturer.

Neste Hydraulic 15 Arctic Neste Hydraulic 28 Arctic Neste Hydraulic 15 Super Neste Hydraulic 22 Super Neste Hydraulic 32 Super Neste Hydraulic 46 Super Neste Hydraulic 68 Super Neste Hydraulic 32 Neste Hydraulic 46 Neste Hydraulic HLP 32 Neste Hydraulic HLP 46 Neste Hydraulic HLP 68 Neste Hydraulic HLP 100 Neste Hydraulic HLP 150 Neste Biohydraulic SE 15 Neste Biohydraulic SE 32 Neste Biohydraulic SE 46 N Neste ReNew Hydraulic 32 Neste ReNew Hydraulic 46

Temperature °C





# Selection chart for hydraulic oils

# Vehicle hydraulic oils

#### **Neste Hydraulic 15** Arctic

#### Hydraulic oil for arctic conditions

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV AFNOR NFE 48-603, NFE 48-690/1



Extremely good performance (\*: at low temperatures

Efficient protection against corrosion



Product number	ISO VG	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cSt -30 °C
2615	15	15	5	305	-60	415

# **Neste Hydraulic 28** Arctic



#### Hydraulic oil for arctic conditions

Meets or exceeds the following quality criteria: AFNOR NFE 48-603, NFE 48-690/1 DIN 51524 part 3 HVLP ISO 11158 HV

Particularly wide operating tem-perature range (**1**°c) Extremely good performance at low temperatures (\*:

Efficient protection against cor-

rosion

Product number	ISO VG	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cSt -30 °C
2616	28	28	8.7	309	-57	975

# **Neste Hydraulic 15** Super

#### Super grade hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV

Very wide operating (**1**℃) temperature range Excellent protection against wear Efficient protection

against corrosion



Product number	ISO VG	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cSt -20 °C
2625	15	15	4	179	-51	565

# **Neste Hydraulic 22** Super

## Super grade hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV





Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Cold viscosity cSt -20 °C
2626	22	22	5.1	168	-54	665



# **Neste Hydraulic 32** Super





#### Super grade hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV AFNOR NFE 48-603, NFE 48-690/1 Cincinnati Milacron P-68

Denison HF-0, HF-1, HF-2 (2003) Eaton Vickers I-286-S, M-2950-S SS 15 54 34 AV

Very wide operating (1∘c) temperature range

- Excellent protection  $\widehat{}$ against wear
  - Efficient protection against corrosion



#### Viscosity Cold viscosity cSt -20 °C Product ISO VG Viscosity Pour point °C mm²/s (cSt) index number 40 °C 100 °C 32 32 7.2 2627 200 -45 1.100

# **Neste Hydraulic 46** Super



#### Super grade hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV AFNOR NFE 48-603, NFE 48-690/1

Cincinnati Milacron P-70 Denison HF-0, HF-1, HF-2 (2003) Eaton Vickers I-286-S, M-2950-S SS 15 54 34 AV



against corrosion

Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	Cold viscosity cSt -20 °C
2628	46	46	9.3	190	-45	2,150

# **Neste Hydraulic 68** Super



Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV AFNOR NFE 48-603. NFE 48-690/1 Cincinnati Milacron P-69

Denison HF-0. HF-1. HF-2 (2003) Eaton Vickers I-286-S, M-2950-S SS 15 54 34 AV

Very wide operating (**1**℃ temperature range Excellent protection  $\mathbf{v}$ against wear





#### Viscosity Cold viscosity cSt -20 °C ISO VG Viscosity Pour Product mm²/s (cSt) point °C index number 100 °C 40 °C 68 68 11.4 2629 163 -42 4930

# **Neste Hydraulic 32**





#### Hydraulic oil for outdoor use

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP

Eaton Vickers I-286-S, M-2950-S ISO 11158 HV SS 15 54 34 AV

Wide operating temperature range (ĵ∘c)

Very low shear

٥

Efficient protection against corrosion

Product number	ISO VG	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cSt -20 °C
2635	32	32	6.32	144	-42	1,490

# Neste Hydraulic 46



#### Hydraulic oil for outdoor use

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP Eaton Vickers I-286-S, M-2950-S ISO 11158 HV SS 15 54 34 AV Wide operating temperature range

Very low shear

Efficient protection against corrosion



Product number	ISO VG	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C	Cold viscosity cSt -20 °C
2636	46	46	8	146	-39	3,010

# Synthetic hydraulic oils

### Neste Hydraulic SYN 32

#### Synthetic hydraulic oil

ISO VG

32

Product

number

2588

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV

Viscosity

40 °C

32

mm²/s (cSt)

100 °C

6.5

Viscosity

index

167

Pour

-54

point °C




# Synthetic biodegradable hydraulic oils

#### Neste Biohydraulic SE 15

#### Biodegradable hydraulic oil

Meets or exceeds the following quality criteria: ISO 15380 L-HEES SS 15 54 34 BV Miljöanpassad





Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2602	15	15	3.8	155	-51

#### Neste Biohydraulic SE 32



#### Biodegradable hydraulic oil

Meets or exceeds the following quality criteria: ISO 15380 L-HEES SS 15 54 34 BV Miljöanpassad



Excellent lubricating properties

Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2603	32	32	7.1	193	-49

#### Neste Biohydraulic SE 46

#### Biodegradable hydraulic oil

Meets or exceeds the following quality criteria: ISO 15380 L-HEES SS 15 54 34 BV Miljöanpassad



Excellent lubricating properties



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Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2604	46	44,9	9.4	186	-51

# Industrial hydraulic oils

#### Neste Hydraulic HLP 32



#### Industrial hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 HLP DIN 51524 HL ISO 6743: ISO-L-HM Cincinnati Machine P-68, Denison HF-0, HF-1, HF-2 Vickers I-286-S, M-2950-S Efficient protection against wear

- Good corrosion protection
- Good oxidation resistance
- O No thinning during use

Product number	ISO VG	Viscosit mm²/s ( 40 °C	cSt)	Viscosity index	Pour point °C
2555	32	32	5.5	105	-33

#### Neste Hydraulic HLP 46



**Neste Hydraulic** 

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**HLP 68** 

#### Industrial hydraulic oil

 
 Meets or exceeds the following quality criteria:
 ISO 6743: I

 DIN 51524 HLP
 Denison H

 DIN 51524 HL
 Vickers I-2

 Product
 ISO VG
 Viscosity mm²/s (cSt)
 Viscosity index

40 °C

46

100 °C

104

6.81

ISO 6743: ISO-L-HM Cincinnati Machine P-70, Denison HF-0, HF-1, HF-2 Vickers I-286-S, M-2950-S

> Pour point °C

> > -30

Efficient protection against wear

- Good corrosion protection
- Good oxidation resistance

• No thinning during use

2330	

2556

#### Industrial hydraulic oil

46

Meets or exceeds the following quality criteria: DIN 51524 HLP DIN 51524 HL ISO 6743: ISO-L-HM Cincinnati Machine P-69, Denison HF-0, HF-1, HF-2 Vickers I-286-S, M-2950-S Efficient protection against wear

- Good corrosion protection
- Good oxidation resistance
- No thinning during use

Product number	ISO VG	Viscosit mm²/s ( 40 °C	cSt)	Viscosity index	Pour point °C
2557	68	68	8.9	102	-27

#### Neste Hydraulic HLP 100



#### Industrial hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 HL DIN 51524 HLP ISO 6743: ISO-L-HM Denison HF-0, HF-1, HF-2 Vickers I-286-S, M-2950-S Efficient protection against wear

Good corrosion protection



• No thinning during use

Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2558	100	100	11.4	99	-27

#### Neste Hydraulic HLP 150

# NESTE

#### Industrial hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 HL DIN 51524 HLP ISO 6743: ISO-L-HM Denison HF-0, HF-1, HF-2 Vickers I-286-S, M-2950-S Efficient protection against wear

6

Cor

- Good corrosion protection
- Good oxidation resistance
- No thinning during use

Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2559	150	150	15.7	108	-27

#### Neste Hydraulic HLP ZFX 32



#### Zinc-free industrial hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 2, HLP ISO 11158 HL, HM Denison HF-0, HF-1, HF-2 Vickers (Eaton) I-286-S Vickers (Eaton) M-2950-S Cincinnati Machine P-68 Bosch Rexroth RE 90 220 DIN 51506 VDL

Product number	ISO VG	Viscosit mm²/s ( 40 °C	cSt)	Viscosity index	Pour point °C
2565	32	32	5.4	102	-33

# Efficient protection against wear

- Good corrosion protection
- Good oxidation resistance
- Zinc-free additives

#### Neste Hydraulic HLP ZFX 46



#### Zinc-free industrial hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 2, HLP ISO 11158 HL, HM Denison HF-0, HF-1, HF-2 Vickers (Eaton) I-286-S Vickers (Eaton) M-2950-S Cincinnati Machine P-70 Bosch Rexroth RE 90 220 DIN 51506 VDL Efficient protection against wear

Good oxidation resistance

Zinc-free additives

Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2566	46	46	6.8	104	-27

#### Neste Hydraulic HLP ZFX 68



#### Zinc-free industrial hydraulic oil

Meets or exceeds the following quality criteria: DIN 51524 part 2, HLP ISO 11158 HL, HM Denison HF-0, HF-1, HF-2 Vickers (Eaton) I-286-S Vickers (Eaton) M-2950-S Cincinnati Machine P-69 Bosch Rexroth RE 90 220 DIN 51506 VDL Efficient protection against wear Good corrosion protection

Good oxidation resistance

Zinc-free additives

0

Product ISO VG Viscosity Viscosity Pour number mm²/s (cSt) index point 100 °C 40 °C °C 2567 68 68 8.9 -27 102

## Neste ReNew hydraulic oils



# ReNet

#### Hydraulic oil from re-refined base oil

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV Eaton Vickers I-286-S, M-2950-S SS 15 54 34 AV







#### Neste ReNew Hydraulic 46



#### Hydraulic oil from re-refined base oil

Meets or exceeds the following quality criteria: DIN 51524 part 3 HVLP ISO 11158 HV Eaton Vickers I-286-S, M-2950-S SS 15 54 34 AV



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Very good shear stability

Good anti wear properties

Product number	ISO VG	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
2644	46	46	8.1	151	-39



# Lubricating greases

Lubricating greases are mineral and synthetic oils thickened with various thickeners and soaps. In addition, lubricating greases may contain various additives to improve their lubricating and EP properties as well as corrosion prevention.

Depending on the demands of the lubrication target, you may choose a lubricating grease with optimal operating temperature, lubricating properties and penetration/viscosity.

Neste lubricating greases are lithium and calcium -based greases containing complex thickeners covering even demanding use targets in traffic and industry.

#### Penetration

The hardness of a lubricating grease is determined with a test where a metal cone is left to freely sink into the grease at a standard temperature (25 °C) after which the result is given in tenths of a millimeter. The higher the NLGI number a grease has, the thicker the grease.

NLGI number	Penetration limits
000	445–475
00	400-430
0	355–385
1	310-340
2	265–295
3	220–250
4	175–205
5	130–160
6	84–115



#### Thickeners

The performance of a lubricating grease depends on the common effect of base oil and additives as well as on the properties of the thickener chosen. Typical properties of thickeners:

Lit	hium	

- ••• excellent mechanical ••• excellent resistance resistance
- ••• fair water resistance
- ••• good temperature resistance
- Lithium complex ••• excellent mechanical resistance
- ··· good water resistance
- •••• good temperature resistance
- ••• suitable for long maintenance intervals
- ••• excellent mechanical resistance

Calcium (water-free)

- ··· good water resistance
- ••• average temperature resistance

Miscibility

	Lithium	Lithium complex	Calcium	Calcium complex	Sodium
Lithium		Yes	Yes	No	No
Lithium complex	Yes		No	No	No
Calcium	Yes	No		No	No
Calcium complex	No	No	No		No
Sodium	No	No	No	No	

Neste Superlix EP 2	High-quality In Meets or exce DIN 51502: KP ISO 12924: ISO VOLVO Std 121 NLGI GC-LB Product number 7253	eds the follo 2N-30 D-L-XC(F)DIB2	Good temperature resistance Excellent mechanical resistance High drop point Good wear resistance and EP properties Base oil viscosity cSt 210			
Neste OH Grease 2	Special greas and vehicles Meets or exce DIN 51502: KP ISO 12924: ISO	eeds the follo 2K-30	Excellent adhesion Good wear resistance and EP properties Good resistance to impact loads Excellent water resistance			
OH GREASE 2	Product number 7032	NLGI hardness 2	Thickener type Anhydrous calcium	Drop point °C >140	Operating temperature range °C -30 +120	Base oil viscosity cSt 1,350
Neste OH Grease 0	vehicles	eeds the follo 0K-40	nt studs of work n owing quality criter	-	• • •	Excellent adhesion Excellent pumpability even in winter Good resistance to impact loads Excellent water resistance
OH GREASE O	Product number 7030	NLGI hardness 0	Thickener type	Drop point °C >120	Operating temperature range °C -40 +120	Base oil viscosity cSt 1,350
Neste Allrex WR EP 2	Water resistant Meets or exce ISO 12924: ISC NLGI 2 DIN 51502: KP	eds the follo D-L-XC(F)CIB2	wing quality crite	ia:	© • (;;)	Excellent water resistance Good anti-wear and EP properties Very good protection against corrosion Multipurpose
ALLREA WR EP 2	Product number 7034	NLGI hardness 2	Thickener type Anhydrous calcium	Drop point °C >140	Operating temperature range °C -30 +120	Base oil viscosity cSt 220
Neste Center Grease 00 EP	Grease for ce Meets or exce DIN 51502: KP ISO 12924: ISC	eeds the follo 00G-40	Excellent pumpability Good performance at low temperatures Good wear resistance and EP properties Good rust prevention properties			
	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt
	7410	00	Lithium complex	>170	-40 +100	120

Neste MP Grease	Meets or exc DIN 51502: KF ISO 12924: ISO	22К-30 Э-L-XС(F)СНВ	wing quality crite	0 0 0	Multi-purpose grease Good wear resistance and EP properties Good rust protection Good adhesion on metal surfaces	
MP GREASE	Product number	NLGI hardness	type	Drop point °C	Operating temperature range °C	Base oil e viscosity cSt
	7010	2	Lithium	>180	-30 +120	110
Neste Molygrease	Meets or exce DIN 51502: KF	eeds the follow	<b>ase containing r</b> wing quality crite	0	Withstands impact loads Good wear resistance and EP properties Excellent rust protection Withstands mechanical stress	
MOLYGREASE	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt
	7025	2	Lithium	>180	-30 +120	110
Neste Allrex EP 0	Grease for ge	eneral use				Multi-purpose
	DIN 51502: KF ISO 12924: ISO Product	POK-30 D-L-XC(F)CIB0 NLGI	wing quality crite	O O Operating	Good pumpability Good rust prevention properties Good wear resistance and EP properties Base oil	
		hardness		°C	temperature range °C	
	7020	0	Lithium	>160	-30 +120	200
Neste Allrex EP 1	Grease for gr Meets or exc DIN 51502: KF ISO 6743: ISC Product number	eeds the follov P1K-30	wing quality crite	oria: Drop point ℃	0 0 0 Operating temperature	Multi-purpose Good pumpability Good rust prevention properties Good wear resistance and EP properties Base oil viscosity cSt
	7021	1	Lithium	>180	range °C -30 +120	200
Neste Allrex EP 2	Grease for g	eeds the follow P2K-30 P-L-XCCIB2 P 2 D	wing quality crite	× • •	Multi-purpose Good pumpability Good rust prevention properties Good wear resistance and EP properties	
	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt
	7022	2	Lithium	>180	-30 +120	200

Neste Allrex EP 3	Grease for ge Meets or exce DIN 51502: KF ISO 6743: ISO Volvo Std 977 Product number 7023	eeds the foll 2.5K-30 -L-XCCIB2.5	owing quality crite	Operating temperature range °C -30 +130	Multi-purpose Good mechanical resistance Good rust prevention properties Good wear resistance and EP properties Base oil viscosity cSt 205	
Neste Superiix EM	Special greas ISO 6743: ISO NLGI 2 DIN 51502: KP Product number 7037	-L-XCDHB2	bearings Thickener type Lithium complex	Drop point °C >260	O Operating temperature range °C -30 +140	Good high temperature performance Excellent mechanical stability Good load carrying capability Good protection against corrosion Base oil viscosity cSt 110
Neste Templex	High tempera Meets or exce DIN 51502: KP ISO 12924: ISO Product number 7013	eeds the follo 1.5N-30	owing quality crite	Operating temperature range °C -30 +140	Wide operating temperature range Good wear resistance and EP properties Withstands impact loads Good corrosion protection Base oil viscosity cSt 560	
	1010			>260		

### **Neste Allrex EP M3**





Special grease containing Molybdenum disulfile ISO 6743: ISO-L-XCCIB2 NLGI 2

DIN 51502: KPF2K-30 MAN 285 Li-PF 2

Good mechanical stability 0 Extremely good load carrying capability 0 Cor Good protection against corrosion (\lambda) Multipurpose

Product number	NLGI hardness	Thickener type	Drop poin °C	Operating temperature range °C	Base oil viscosity cSt
7033	2	Lithium	>180	-30 +120	200

Neste HD Grease Arctic M5	climate Meets or exce DIN 51502: OG	Molybdenum Disulphide containing special grease for cold climateOExcellent load carrying capacityMeets or exceeds the following quality criteria: DIN 51502: OGFP0G-50 ISO 12924: L-XE(F)BIB0OExcellent pumpability in cold climateOVery good water resistanceOGood corrosion protection						
	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt		
	7036	0	Lithium-calcium complex	>260	-50 +90	46		
Neste HD Grease M5	-	eeds the follo F2K-20	ontaining special wing quality criter	•	O Effec O Very	lent load carrying capacity tive against impactive loads good water resistance l corrosion protection		
	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt		
	7011	2	Lithium complex	>240	-20 +120	460		
Neste Synlix	Fully syntheti Meets or exce DIN 51502: KF ISO 6743: ISO	eeds the follo PHC1.5N-40	grease	ria:	O Excel	wide operating erature range lent mechanical resistance corrosion protection l load-bearing ability		
	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt		
	7018	1.5	Lithium comple	ex >260	-40 +150	160		
Neste Synlix LT	Fully syntheti	ic special gre	ease			lent performance at emperatures		
	Meets or exc DIN 51502: KF ISO 6743: ISO	PHC2K-55	owing quality crite	ria:	O Good EP pr	ole for high RPM I wear resistance and operties I corrosion protection		
	Product number	NLGI hardness	Thickener type	Drop point °C	Operating temperature range °C	Base oil viscosity cSt		
	7019	2	Lithium comple	ex >260	-55 +120	45		

Neste Avora	DIN 51502: O	eeds the follo	owing quality criteri D.5 Thickener type Calcium/lithium complex		Easy to apply Excellent corros Excellent water Good wear resis EP properties Base oil viscosity cSt 850	resistance	
Neste Avora Spray	Meets or exc DIN 51502: O		owing quality criteri	a:		Easy to apply Excellent corros Excellent water i Good wear resis EP properties	resistance
Neste Contrex	-	eeds the follo 2K-30	etrical connectors owing quality criteri Thickener type Lithium	a: Drop point °C >180		Good oxidation Excellent corros Base oil viscosity cSt 110	
Neste Keidi S	Lubricant for	gang saw gu	uides		$\smile$	Easy to apply Suitable for lubr	icator use



Product number	Viscosit mm²/s ( 40 °C	cSt)
7156	280	11.5



# Industrial lubricants

#### Important to take into account when choosing a lubricant

- ••• Equipment manufacturer's recommendations
- ··· Operating temperature / its fluctuations
- · · · Viscosity
- ··· Load and/or pressure
- ···· Running speed / speed of rotation
- ··· Lubrication method / lubrication system
- ••• System volume
- ··· Nature/Environment/User

#### Also pay attention to

- ••• Whether the oil system has been properly emptied
- ··· Oil filtering when topping up
- ••• Be careful not to over- or under-fil the system
- ••• Using the right product
- ••• Impurities, contamination
- ··· Do not forget to check/change oil filters
- ••• Breather air filter
- ···· Entry of water into the system, draining
- ••• Regular monitoring of oil condition ••• Leaking seals / condition of seals

#### Leaking Se

#### Oil purity

The importance of purity to lubricant system cannot be overstated. Even a small amount imperceptible dirt may paralyze even a large system and cause costly repairs. Free play in, for example, pumps and valves may be approx. 1 to 15  $\mu$ m (thousandths of millimeter), which means that hard dirt particles the size of free play, for example sand dust (silicon) or metal particles are the worst. They may jam the valves when getting lodged in the free play and by scraping precision mechanical metal surfaces. The following table presents typical free play found in lubrication systems.

Component type	Free play micrometers
Gear pump gear tip – housing gear – side plate	0.5–5 1–1
Vane pump vane tip – ring vane – side plate	-1 10-30
Displacement pump piston – cylinder baffle plate – cylinder group	10–30
Directional control valve high pressure low pressure	2–10 10–30

The figure below shows particle sizes drawn in the same scale. The worst particles from the perspective of a lubrication system are hard 1 to 20 micron particles invisible to the naked eye.



Entry of dirt, for example, in circulation lubrication or hydraulic system is prevented by flushing it before commissioning with new filtered hydraulic oil. If possible, the system is filled through its own filters or a separate filter unit. All maintenance and repair work must be performed in clean and dust-free facilities. Opened parts of the system must be carefully covered from outside dirt and dust. However, dirt will accumulate in the system during running no matter how well it is covered. For example, hydraulic cylinder arms bring in outside impurities through the seals. The 'natural' wear of the system creates metallic particles and fine-grained dirt causes "sand-blasting-like" wear when it, for example, hits the walls at pipe turns and spindle edges at a fast speed. Therefore, it is important to remove dirt continuously to retain sufficient cleanliness level.

In order to remove dirt, it is necessary to use appropriate filters and ensure that they are in good condition. Instructions are provided by the equipment manufacturer. The container's breather vent must have as fine of filter as the main filters of the system. During oil change, the sediment collected at the bottom of the container will be removed if it is possible. When needed, the whole system will be flushed with oil normally used in the system.

ISO 4406 method will be used for indicating the purity of the lubricating oil. The classification is based on calculating the number of particles included in an oil sample, either by a microscope or an automatic counter. In the ISO method, particles are divided in three different size groups;  $\geq 4 \ \mu m$ ,  $\geq 6 \ \mu m$  and  $\geq 14 \ \mu m$ .



# Oil condition monitoring

Monitoring the condition of oil is a crucial part of securing the operation of production equipment and the more critical the monitoring target is, the more important it is. Condition of lubrication systems is monitored with oil analyses, which provide information about the condition of the system. Preventive maintenance measures can be undertaken immediately during production turnarounds. Regular oil analysis prevents unmanaged turnarounds.

The location of our technology center in Finland gives us good opportunities to provide fast service that takes the needs of industry into account.

Circulation lubrication Circulation lubrication systems are used when a large number of bearings and gears are to be lubricated in a centralized manner. Circulation lubrication is also capable of handling the cooling of lubrication targets. In addition, it gives the opportunity to control the oil condition well.

Circulation lubrication is most typically used in forest industry (paper, carton and pulp machines, thermomechanical pulp refiners, sanders, rollers, etc.). Turbines and steel industry use large-scale circulation lubrication systems. Printing presses are also circulation-lubricated.

Viscosity of the circulation lubrication oil plays the decisive role in the service life of bearings. The rule of thumb is: the lower the running speed, the higher the viscosity of lubricant in the bearings.

A great deal is demanded from the oil in circulation lubrication, since the system needs to function at varying temperatures and remove outside impurities such as wear particles, oxidation products, water and air bubbles.

Circulation lubrication oil must have good anti-corrosive properties. For example, ASTM D665 -test B, which is performed with synthetic salt water, provides a good understanding of an oil's capability to protect lubricated surfaces from rust.

The time spent on air release is mostly affected by the oil viscosity. Additives used also have a role but not as significant as viscosity. When put under pressure air in the oil may cause cavitation in the pump and pressure strikes in the pipes. Moreover, bearings do not have an oil film at the air bubble. For this reason, good air release properties and selection of the right viscosity class are crucial.

Foaming of oil is different from air in the oil. When oil foams, the difference between foam and clear oil is clearly visible, whereas oil containing air is cloudy. Circulation lubrication oils have effective foam prevention additives, which work even in small doses.

The separation time of oil and water is crucially affected by oil density. The closer the oil density to water density, the worse the separation of oil and water. If a container has been measured large enough, water will sink to the bottom of the container. The thinner the oil, the more effective the separation.

A circulation lubrication system must be flushed before commissioning. Thin mineral or synthetic oils are usually used as purging oils, for example, products in Neste Circlube series are well suited for system flushing.

# Classifications of industrial lubricants

#### At international level

··· ISO

#### National standardization organizations,

- such as
- ···· ASTM (USA)
- ··· DIN (GERMANY)
- ••• BSS (UNITED KINGDOM) ••• AFNOR (FRANCE)
- ···· SS (SWEDEN)

# Many large equipment manufacturers also set their own quality and performance

requirements (specifications). E.g.

- ••• SKF (Bearings)
- ••• FAG (Bearings)

#### ••• Parker Denison (Hydraulics)

- ···· EATON VICKERS (Hydraulics)
- ••• Bosch Rexroth (Hydraulics)
- ··· DAVID BROWN (Gears)
- ··· Flender (Gears)
- ··· CINCINNATI MILACRON (Hydraulics)

#### In addition, some industrial organizations have prepared their own standards and set quality/performance requirements for lubricants, including

- ••• AGMA (American transmission manufacturers)
- ···· US STEEL
- ···· GERMAN STEEL INDUSTRY
- ••• VDMA (German equipment manufacturers)

## **Turbine oils**

Neste Turbine 32	<b>Turbine oil</b> Meets or ex DIN 51515- L-		ollowing qua		0 (), (), (), (), (), (), (), (), (), (),	Excellent rust prevention properties Good oxidation resistance		
NESTE	ISO-L-TGA 3	2			0	Good air separation ability Good water separation ability		
	Product number	ISO VG class	ISO-L-TGA class	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C	
	3084	32	32	32	5.2	102	-33	
Neste Turbine 46	Turbine oil						0	Excellent rust prevention
Meets or exceeds the following quality criteria: DIN 51515- L-TD ISO-L-TGA 46						Oxy O	properties Good oxidation resistance Good air separation ability	



Product number	ISO VG class	ISO-L-TGA class	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
3085	46	46	46	6.8	101	-33

Neste Turbine 68	DIN 51515- L-	Meets or exceeds the following quality criteria:         DIN 51515- L-TD         ISO-L-TGA 68         Product       ISO VG         class       Viscosity         mmber       Class         Viscosity       Viscosity         40 °C       100 °C					Excellent rust prevention properties Good oxidation resistance Good air separation ability Good water separation ability
Neste Turbine GT 32	quality criter DIN 51 515 - DIN 51 524 -	Turbine oilMeets or exceeds the following quality criteria:SIEMENS TLV 901304-01QUALITY CRITERIA:GEK 32 568 FDIN 51 515 - L-TDGEK 107395DIN 51 524 - HLGEK 101941 AISO-L-TGE 32BS 489		001304-01	0 0	Excellent oxidation resistance Excellent rust protection High viscosity index Good water and air separation	

Product number	ISO VG class	ISO-L-TGE class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3096	32	23	32	5.8	127	-12

Neste Turbine GT 46	Turbine oil					() () ()	Excellent oxidation resistance
		Meets or exceeds the following quality criteria: DIN 51 515 - L-TD					Excellent rust protection
		DIN 51 524 - HL					High viscosity index
		ISO-L-TGE 46 SIEMENS TLV 901304-01 BS 489					Good water and air separation
	Product	ISO VG	ISO-L-TGE	Viscosity	Viscosity	Pour	

Product number	ISO VG class	ISO-L-TGE class	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
3097	46	46	46	7.8	138	-24

#### **Neste Turbine GT 68**

Meets or exceeds the following quality criteria: DIN 51 515 - L-TD DIN 51 524 - HL ISO-L-TGE 68 BS 489

Turbine oil



O Excellent rust protection

• High viscosity index

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O Good water and air separation
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	٦E	1ES1

Product number	ISO VG class	ISO-L-TGE class	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
3098	68	68	68	10.7	147	-33

#### Neste Turbine GT 32 EP



#### Turbine oil

Meets or exceeds the following quality criteria: DIN 51 515 - L-TD DIN 51 524 - HL ISO-L-TGE 32 SIEMENS TLV 901304-01 GEK 32 568 F GEK 107395 GEK 101941 A BS 489 (xy) Excellent oxidation resistance

- O Excellent rust protection
- High viscosity index
- O Suitable for turbines with a reduction gear

Product number	ISO VG class	ISO-L-TGE class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3093	32	32	32	5.8	127	-12

#### Neste Turbine GT 46 EP



#### Turbine oil

Meets or exceeds the following quality criteria: DIN 51 515 - L-TD DIN 51 524 - HL ISO-L-TGE 46 SIEMENS TLV 901304-01 BS 489

0	Excellent rust protection
0	High viscosity index
	Suitable for turbines with a

(Sy

O Suitable for turbines with a reduction gear

Excellent oxidation resistance

Product number	ISO VG class	ISO-L-TGE class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3094	46	46	46	7.8	138	-24

#### Neste Turbine GT 68 EP



#### Turbine oil

Meets or exceeds the following quality criteria: DIN 51 515 - L-TD DIN 51 524 - HL ISO-L-TGE 68 BS 489 Excellent oxidation resistance
 Excellent rust protection

- O High viscosity index
- O Suitable for turbines with a reduction gear

Product number	ISO VG class	ISO-L-TGE class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3095	68	68	68	10.7	147	-33

#### Neste Turbine Hydro 46



#### Lubrication oil for water turbines

O Excellent rust protection

High viscosity index

O Long service life

Product number	ISO VG class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3081	46	49	7.9	130	-39

# Paper machine oils

Neste Paper Mill 150 D	Oil for pape Meets or ex DIN 51524-2 DIN 51517-2 Product number 2980	ceeds the follo (HLP)	Viscosity mm²/s (c 40 °C 10 150	St)	Viscosity index 97	Pour point °C -12	<ul> <li>Good protection against wear</li> <li>Excellent rust prevention properties</li> <li>Good water separation</li> <li>Good oxidation resistance</li> </ul>
Neste Paper Mill 220 D	Oil for pape Meets or ex DIN 51517-2 d Product number 2981	ceeds the follo	Viscosity mm²/s (cS 40 °C 100 220	t)	Viscosity index 96	Pour point °C -12	<ul> <li>Good protection against wear</li> <li>Excellent rust prevention properties</li> <li>Good water separation</li> <li>Good oxidation resistance</li> </ul>
Neste Beta 68 ZFX	-	9.D		St)	Viscosity index 101	Pour point °C -21	Excellent corrosion resistance Excellent water and air separation
Neste Beta 100 ZFX	-	i9.D		)	Viscosity index 97	Pour point °C -18	Excellent corrosion resistance Excellent water and air separation

Neste Beta 150 ZFX	•	9.D	wing qualit Viscosity mm²/s (c/	-	Viscosity index 95	Pour point °C -12	Excellent corrosion resistance Excellent water and air separation
Neste Beta 220 ZFX	-	CL 25	wing N s v viscosity mm²/s (cSi		section	Pour point °C -12	Excellent corrosion resistance Excellent water and air separation
Neste Beta 460 ZFX	Meets or ex DIN 51517-2 ( RAU4L 0065 Product number	9.D ISO VG class	Viscosity mm²/s (ct 40 °C	St) 100 °C	Viscosity index	Pour point °C	Excellent corrosion resistance Excellent water and air separation
	3036	460	460	30.9	97	-12	

## Synthetic paper machine oils





# Circulation lubrication and machine oils

#### **Neste Circlube 22**

#### Circulation lubrication oil

NESTE

Meets or exceeds the following quality criteria: ISO-L-AN 22

Product number	ISO VG class	ISO-L-AN class	Viscosit mm²/s (o 40 °C		Viscosity index	Pour point °C
3310	22	22	22	4.5	118	-39

#### **Neste Circlube 68**

#### Circulation lubrication oil

Meets or exceeds the following quality criteria: ISO-L-AN 68

ISO VG ISO-L-AN Viscosity Product Viscosity Pour point °C mm²/s (cSt) number class class index 40 °C 100 °C 3320 68 68 68 8.8 102 -30

Good oxidation resistance

Good oxidation resistance

Good water and air separation

Ashless

0

- Ashless
- O Good water and air separation



#### Neste Circlube 150



Circula	ation	lubri	icat	ion	oil
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Meets or exceeds the following quality criteria: ISO-L-AN 150

Good oxidation resistance

Good water and air separation

0

Product number	ISO VG class	ISO-L-AN class	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
3330	150	150	150	14.8	98	-33

#### Neste Circlube 320

#### Circulation lubrication oil

Meets or exceeds the following quality criteria: ISO-L-AN 320 Good oxidation resistance
 Ashless
 Good water and
 air separation

NES	TE	
-		
	/	

Product number	ISO VG class	ISO-L-AN class	Viscosit mm²/s ( 40 °C		Viscosity index	Pour point °C
3340	320	320	320	23	96	-18

# Spindle bearing oils

#### **Neste Spindle 10**

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				ſ
1	JE	S	TE	
	-	-	2	
		-		
				ŀ

#### Spindle bearing oil

Meets or exceeds the following quality criteria: ISO VG 10  $\,$ 



Product number	ISO VG class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3395	10	10	2.7	114	-48

# Industrial gearbox oils

#### Neste Industrial Gear 68 EP

#### EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 68 AGMA 9005-E02 2 EP David Brown 2EP (EP) Excellent EP properties

Good corrosion protection

Excellent oxidation resistance



Product ISO VG class	Viscosity mm²/s (cSt) 40 °C 100	Viscosity index °C	Pour point °C
<b>3410</b> 68	68 8.8	102	-33

#### Neste Industrial Gear 100 EP



EP gea	ar oil	for	industrial	use
--------	--------	-----	------------	-----

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 100 AGMA 9005-E02 3 EP David Brown 3EP (EP) Excellent EP properties

Good corrosion protection



) Excellent oxidation resistance

Product number	ISO VG class	Viscosity mm²/s (c 40 °C		Viscosity index	Pour point °C
3421	100	100	11.4	100	-30

#### Neste Industrial Gear 150 EP



#### EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 150 AGMA 9005-E02 4 EP David Brown 4EP Excellent EP properties

(EP

Good corrosion protection

Excellent oxidation resistance

Product number	ISO VG class	Viscosity mm²/s (c 40 °C		Viscosity index	Pour point °C
3430	150	150	14.9	98	-21

#### Neste Industrial Gear 220 EP



EΡ	aear	oil	for	industrial	use
	900	•		maaoanai	

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 220 AGMA 9005-E02 5 EP David Brown 5EP U.S. Steel 224 (EP) Excellent EP properties

) Good corrosion protection

Excellent oxidation resistance

Product number	ISO VG class	Viscosity mm²/s (cs 40 °C	St) 100 °C	Viscosity index	Pour point °C
3440	220	220	19.0	97	-24

#### Neste Industrial Gear 320 EP

#### EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 320 AGMA 9005-E02 6 EP David Brown 6EP U.S. Steel 224 (EP) Excellent EP properties

6

6

Oxy

oxu

Good corrosion protection

Excellent oxidation resistance



Product number	ISO VG class	Viscosity mm²/s (ct 40 °C		Viscosity index	Pour point °C
3450	320	320	24.2	96	-12

#### Neste Industrial Gear 460 EP

#### EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 460 AGMA 9005-E02 7 EP David Brown 7EP U.S. Steel 224 (EP) Excellent EP properties

Good corrosion protection

Excellent oxidation resistance



Product number	ISO VG class	Viscosity mm²/s (c 40 °C		Viscosity index	Pour point °C
3460	460	460	31.1	98	-15

#### Neste Industrial Gear 680 EP



#### EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 680 AGMA 9005-E02 8 EP U.S. Steel 224 (EP) Excellent EP properties

Good corrosion protection

Excellent oxidation resistance

40 °C 100 °C
<b>3473</b> 680 680 41.7 102 -12

## Synthetic industrial gearbox oils



#### **Neste Industrial Gear NEX 320 EP**



Fully synthetic EP gear oil for industrial use Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 320 AGMA 9005-E02 6 EP David Brown 6EP						EP Excellent EP properties Brilliant corrosion resistance Excellent wear resistance
	Product number	ISO VG class	Viscosity mm²/s (cSt) 40 °C 100 °C	Viscosity index	Pour point °C	_
	3504	320	320 37	165	-39	

#### **Neste Industrial Gear NEX 460 EP**



r	Fully syn	thetic EP ge	EP Excellent EP properties				
	DIN 51517 ISO-L-CK	C 460 05-E02 7 EF		g quality o	criteria:		Brilliant corrosion resistance
	Product number	ISO VG class	Viscosity mm²/s (c 40 °C		Viscosity index	Pour point °C	
	3505	460	465	49	165	-36	

#### **Neste Industrial Gear NEX 680 EP**



#### Fully synthetic EP gear oil for industrial use

Fully synthetic EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 680 AGMA 9005-E02 8 EP

EP	Exce	llent E	P prop	erties
$\bigcirc$				

- Brilliant corrosion resistance
- Excellent wear resistance

 $\widehat{}$ 

Product number	ISO VG class	Viscosity mm²/s (ct 40 °C		Viscosity index	Pour point °C
3506	680	688	66	167	-33

#### **Neste Industrial Gear** S 100 EP



#### Fully synthetic EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKD 100 AGMA 9005-E02 3 EP David Brown 3EP



Excellent EP properties

Very wide operating temperature range



Product ISO VG Viscosity Viscosity Pour point mm<sup>2</sup>/s (cSt) number class index °C 40 °C 100 °C 3480 100 100 14.7 152 -55

#### **Neste Industrial Gear** S 150 EP



#### Fully synthetic EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKD 150 AGMA 9005-E02 4 EP David Brown 4EP

- Excellent protection against  $( \square$ micropitting
- (EP) Excellent EP properties
  - Very wide operating
- temperature range Excellent performance at (\*\* low temperatures

Product number	ISO VG class	Viscosity mm²/s (cs 40 °C	St) 100 °C	Viscosity index	Pour point °C
3482	150	150	20. 1	155	-48

#### **Neste Industrial Gear** S 220 EP



#### Fully synthetic EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKD 220 AGMA 9005-E02 5 EP David Brown 5EP

$\bigcirc$	Excellent protection against micropitting
EP	Excellent EP properties
$\sim$	

Very wide operating (1∘c) temperature range



-	Product number	ISO VG class	Viscosity mm²/s (cS 40 °C	st) 100 °C	Viscosity index	Pour point ℃
	3485	220	220	26.5	158	-48

#### **Neste Industrial Gear** S 320 EP



#### Fully synthetic EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKD 320 AGMA 9005-E02 6 EP David Brown 6EP

Excellent protection against micropitting  $( \cap$ Excellent EP properties ΈP Very wide operating (≎∘c) temperature range

Excellent performance at (\*\*\* low temperatures

Excellent protection against

Excellent EP properties

Excellent performance at

Very wide operating

temperature range

micropitting

EP

Product			Viscosity	Pour point	
number			index	°C	
3490	320	320	36.2	160	-48

#### **Neste Industrial Gear** S 460 EP

NEST

#### Meets or exceeds the following quality criteria:

Fully synthetic EP gear oil for industrial use

DIN 51517-3 (CLP) ISO-L-CKC 460 AGMA 9005-E02 7 EP David Brown 7EP

3499





#### Neste Industrial Gear S 1000 EP



Fully synthetic EP gear oil for industrial use

Meets or exceeds the following quality criteria: DIN 51517-3 (CLP) ISO-L-CKC 1000 AGMA 9005-E02 8A EP

Quenching oil

$\bigcirc$	Excellent protection against micropitting
EP	Excellent EP properties

Very wide operating temperature range

Excellent performance at (\*\*) low temperatures

Product number	ISO VG class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3492	1000	1000	84.8	167	-27

# Quenching oil

#### **Neste Quenching F**



Product number	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
4068	16	3.7	114	-27

Excellent oxidation and temperature resistance 0

0 Long service life

No major tendency to form precipitation 0

O High flash point

# Synthetic food grade lubricating oils

Neste Nexlube AW 32	Meets or exceeds the following quality criteria: FDA 21 CFR 178.3570					。 (*) 。 (**)	Clean, colorless, practically odorless Multi-purpose Long service life Very good performance at low temperatures
	Product number	ISO VG class	Viscosity mm²/s (c 40 °C		Viscosity index	Pour point °C	
	4611	32	32	5.9	135	-55	
Neste Nexlube AW 68	Food grade	lubrication	oil			0	Clean, colorless,
							practically odorless Multi-purpose
						0	Long service life
NESTE						*	Very good performance at low temperatures
					Pour point °C		
	4613	68	67	10.1	136	-53	

## **Slideway oils**

#### **Neste Slideway 32** Slideway oil Excellent stick-slip properties (--Meets or exceeds the following quality criteria: Excellent lubricating properties ISO-L-G 32 Excellent adhesion Excellent wear resistance nes1 2 ISO VG ISO-L-G Viscosity mm²/s (cSt) 40 °C 100 Viscosity Pour Product point °C number class class index 100 °C 3810 32 32 32 5.6 114 -39

#### **Neste Slideway 68**



#### Slideway oil

Meets or exceeds the following quality criteria: ISO-L-G  $\ensuremath{\mathsf{68}}$ 



SVI.	Excellent	wear	resistar	1C
$\sim$				

Product number	ISO VG class	ISO-L-G class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3812	68	68	68	9	106	-30

#### **Neste Slideway 220**



#### Slideway oil

Meets or exceeds the following quality criteria: ISO-L-G 220

Excellent stick-slip properties

Excellent adhesion

Excellent wear resistance

Product number	ISO VG class	ISO-L-G class	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
3815	220	220	220	19.1	97	-9

## Heat transfer oils



# Air compressor oils



# Synthetic compressor oils



# Transformer oils



# Form oils

Neste Mould L	Concrete mold	release oil		0	Easy to apply Protects the mold surface from moisture Prevents steel molds from rusting Prevents the formation of bubbles in concrete
	Product number	Viscosity mm²/s (cSt) 40 °C 100 °C	Pour point ℃		
	4110	3.4 1.4	-48		
Neste Mould M	Concrete mold	release oil			Easy to apply
					Protects the mold surface from moisture Prevents steel molds from rusting
NESTE					Prevents the formation of bubbles in concrete
	Product number	Viscosity mm²/s (cSt) 40 °C 100 °C	Pour point ℃		
	4111	6.3 2	-48		

# Anti-corrosion agents

#### Neste Antirust 30 HD



#### Protective oil for internal protection of machines

Meets or exceeds the following quality criteria: MIL-L-2160

0	Efficient rust protection					
() Oxy	Good oxidation resistance					
	For long torm stores					

• For long-term storage of engines

Product number	SAE	Viscosity mm²/s (cSt) 40 °C 100 °C		Viscosity index	Pour point °C
4833	30	94.2	11.2	105	-33

## White oil

#### Neste Technical White Oil S 22



Fully synthetic technical white	oil
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Product number	Viscosity mm²/s (c 40 °C		Viscosity index	Pour point °C
4710	16.8	3.8	124	-69

# Biodegradable saw chain oil

Neste Biosaw	Biodegradable saw chain oil				Environmentally friendly	
						Produced of renewable raw materials
						Excellent lubricating properties
	Product number	Viscosity index	Pour point °C	Cold viscosity cSt -20 °C	Biodegradability OECD 301 F	
•	5510	70	-39	1,700	>80%	



# **Machining Fluids**

Metal removal is the most common machining method. These methods include lathing, drilling, planing, reaming and grinding.

Machining fluids are used as cooling and lubricating agents, and they are used for lubrication, cooling, purging chips created and giving protection against corrosion throughout the process.

The three main types of machining fluids are oils, emulsions and aqueous solutions. Each type has their special properties:

**Oils:** Good lubrication ability + possible EP additives + lower cooling ability **Emulsions:** Good cooling ability + lower lubricating ability + possible EP additives **Aqueous solutions:** Excellent cooling ability + lower lubricating ability

#### Additives

Typical additives used in machining fluids include

- ••• EP additives enhancing lubrication in high temperatures. May darken yellow metals.
- --- Anti-corrosive agents protecting machines and objects worked on from corrosion.
- ••• Anti-foam agents used to prevent the foaming of water soluble machining liquids in particular.
- ••• Emulgators generating oil-water emulsion.
- ••• Biocides, which protect emulsions and aqueous solutions from micro-organisms thus lengthening the service life of machining fluids.

# Choosing a machining fluid

Machining methods and values, the requirements of the metal worked on, tool properties as well as other conditions determine which machining liquids will be used. Difficult materials and slow machining methods emphasize good lubricating ability and EP properties, in which case the right choice often is a machining oil. Correspondingly, fast machining methods require very good cooling ability and the best result is often achieved with aqueous solutions. Emulsions combine the good lubrication and cooling properties and they are often suitable for even more demanding machining tasks.



# Machining fluids in working metals

# Machining oils

Neste Cutting Neatoil 15	Product numberViscosity cSt / 40 °C399515	<ul> <li>Efficient EP additives</li> <li>For high feeds</li> <li>Good chip removal ability</li> <li>Contains active sulfur</li> </ul>
Neste Cutting Neatoil 200	Product numberViscosity cSt / 40 °C407016	<ul> <li>Efficient EP additives</li> <li>For high feeds</li> <li>Also suitable for machining difficult materials</li> </ul>
Neste Cutting Neatoil K1	Product numberViscosity cSt / 40 °C400431	<ul> <li>Passive EP additives</li> <li>Does not cause color defects for yellow metal</li> <li>Good quality of machined surface</li> <li>Suitable for general machining</li> </ul>
Neste Cutting Neatoil MT 13	Machining oil for steel grades and yellow metalsProduct numberViscosity cSt / 40 °C400613	<ul> <li>Passive EP additives</li> <li>Does not cause color defects for yellow metal</li> <li>Good chip removal ability</li> </ul>
# Machining fluids: emulsions

#### **Neste Cutting 100** Emulsifiable machining fluid O Effective lubrication • Good cooling properties Prevents bacterial and fungal growth 0 ne: Viscosity cSt / 40 °C pH (5%) Refractometer Product number index 0.9 3970 35 9.1 **Neste Cutting F 110** Semi-synthetic emulsifiable machining fluid O Efficient anti-wear / EP additives



Efficient anti-corrosion properties • Very stable emulsion 0

Prevents bacterial and fungal growth

Product number	Viscosity cSt / 40 °C	рН (5%)	Refractometer index
3973	48	9.3	1.4



# Car chemicals and detergents

## Coolants

Neste coolants are either ethylene of propylene glycol -based coolants suitable for cooling systems of mobile fleet. Glycols used as the base fluid provide good protection against freezing and varied additives protect the cooling system components from corrosion.

Change interval

Freeze resistance and its measurement

manufacturer's recommendations determine the change interval. The freeze resistance of ethylene glycol -based coolants can be measured either with

The additives used in the coolant dictate its performance, which together with the engine

a gravimeter or a refractometer. However, measurement with gravimeter may produce inaccurate results due to, for example, impurities and additives included in the coolant. In most cases, refractometer gives more accurate results.

Measurement of propylene glycol -based coolants (Neste Biocoolant Longlife) cannot be performed with a gravimeter, because when the specific gravity of water and base glycol is almost the same, the propylene glycol volume cannot be determined. In this case, refractometer is the correct usable measuring device.



It is not recommended that different coolants are mixed, but during topping up of antifreeze agent

Neste Special Coolant and Neste Pro Coolant XLC can be mixed (to improve freeze resistance) when needed. Even then it is recommended that a single coolant is changed to the system as soon as possible. Ethylene and propylene glycol -based coolants must not be mixed.

### Coolants

**Neste Pro+ Coolant W-II** 





Longlife multi vehicle coolant concentrate

MAN 324 Typ NF , Typ Si-OAT Meets or exceeds the following quality criteria: MB 325.5 MTU MTL 5048 VW TL-774L (G12 evo) VW TL-774J (G13) MWM VW TL-774G (G12++) Opel/Vauxhall GME L1301 VW TL-774F (G12+) Tesla VW TL-774D (G12) Volvo Cars 128 6083 / 002 VW TL-774C (G11) Alfa Romeo, Fiat, Lancia 9,55523 ASTM D3306-20 BS 6580.2010 BMW LC-18, LC-87, LC-97 FVV Heft R530 Case IH Agriculture JIC-501 Chrysler MS-7170 GB 29743-2013 Cummins 85T8-2 JIS K2234-2018 Deutz DQC CA-14 NF R15-601-20 Ford ESD-M97B49-A UNE 26-361-88/1 lveco 18-1830 Önorm V5123 Jenbacher Product number Color Freeze protection of the coolant diluted for use: 7782 Red-violet -36 °C

#### **Neste Pro+ Coolant W-II Ready**





Meets or exceeds the following quality criteria: VW TL-774L (G12 evo) MWM VW TL-774J (G13) VW TL-774G (G12++) VW TL-774F (G12+) Tesla VW TL-774D (G12) VW TL-774C (G11) Alfa Romeo, Fiat, Lancia 9,55523 BMW LC-18, LC-87, LC-97 Case IH Agriculture JIC-501 Chrysler MS-7170 Cummins 85T8-2 Deutz DQC CA-14 Ford ESD-M97B49-A lveco 18-1830 Önorm V5123 Jenbacher

Color

Longlife multi vehicle coolant concentrate

Red-violet

Product number

7783

Ready-to-use longlife multi vehicle coolant

MAN 324 Typ NF , Typ Si-OAT MB 326.5 (MB 325.5) MTU MTL 5048 Opel/Vauxhall GME L1301 Volvo Cars 128 6083 / 002

ASTM D3306-20 BS 6580.2010 FVV Heft R530 GB 29743-2013 JIS K2234-2018 NF R15-601-20 UNE 26-361-88/1

Freeze protection of the coolant diluted for use:

-36 °C

Hybrid organic acid technology (н) (Si-OAT)

Hybrid organic acid technology

Excellent freezing protection

Ultimate corrosion protection

(н)

(N)

(\*\*\*)

(Si-OAT)

Nitrite free

Nitrite free ( N^

\*

Excellent freezing protection

Ultimate corrosion protection

#### **Neste Pro+ Coolant M**





Meets or exceeds the following VW TL-774G (G12++) quality criteria: ASTM D3306 Type I Cummins CES 14603 ASTM D4985 Deutz DQC CC-14 BS 6580:2010 Liebherr Minimum LH-01-COL3A JIS K 2234:2006 MAN 324 Typ Si-OAT SAE J1034 ÖNORM V 5123 MB-approval 325.5 CUNA NC 956-16 MB-approval 325.6 MTU MTL 5048 SANS 1251:2005 Porsche: MY 1996-China GB 29743-2013 Scania 2008-AS 2108-200 Freeze protection of the coolant diluted for use: Product number Color 7774 Violet -37 °C

Hybrid organic acid technology (н?)́ (Si-OAT) Nitrite free Excellent freezing protection Ultimate corrosion protection

### **Neste Pro+ Coolant M Ready** Coolant M 50%



#### Ready-to-use longlife multi vehicle coolant

Meets or exceeds the following quality criteria: Cummins CES 14603 Deutz DQC CC-14 Liebherr Minimum LH-01-COL3A MAN 324 Typ Si-OAT MB 325.5, MB 325.6, MB 326.5 MB 326.6 MTU MTL 5048

Porsche: MY 1996-Scania 2008-VW TL-774G (G12++) ASTM D3306 Type III **ASTM D4985** BS 6580:2010 JIS K 2234:2006 SAE J1034



Nitrite free

Excellent freezing

protection Ultimate corrosion



Product number	Color	Freeze protection of the coolant diluted for use:
7775	Violet	-37 °C

#### **Neste Pro Coolant** XLC-II





#### Longlife multi vehicle coolant concentrate

Meets or exceeds the following quality criteria: ASTM D3306 Type I ASTM D6210 Type I-FF GB 29743-2013 JIS K 2234

Caterpillar Motoren GCM34 Deutz DQC CB-14 DFS 93K217 Fiat 9.55523 Ford WSS-M97B44-D GMW 3420 (DEX-COOL)

Komatsu 07.892
MAN 324 Typ SNF
MB 325.3 (concentrate)
MB 326.3 (ready to use)
Skoda 61-0-0257
STJLR.03.5212
Volvo VCS-2 , VCS-1
VW TL-774-F (G12+)
VW TL-774-D (G12)

Organic acid technology (OAT) (oat) Śí ) Silicate free Excellent freezing protection Ultimate corrosion protection

(OAT

Product number	Color	Freeze protection of the coolant diluted for use:
7784	Dark red	-36 °C

#### **Neste Pro Coolant XLC-II Ready**





#### Ready-to-use longlife multi vehicle coolant

Organic acid technology (OAT) Meets or exceeds the following Komatsu 07.892 Si Silicate free quality criteria: MAN 324 Typ SNF ASTM D3306 Type I MB 325.3 (concentrate) Excellent freezing ASTM D6210 Type I-FF MB 326.3 (ready to use) protection GB 29743-2013 Skoda 61-0-0257 Ultimate corrosion JIS K 2234 STJLR.03.5212 protection Volvo VCS-2, VCS-1 Caterpillar Motoren GCM34 VW TL-774-F (G12+) Deutz DQC CB-14 VW TL-774-D (G12) DFS 93K217 Fiat 9.55523 Ford WSS-M97B44-D GMW 3420 (DEX-COOL)

Product number	Color	Freeze protection of the coolant diluted for use:
7785	Dark red	-36 °C

#### Neste Pro Coolant P-Hybrid





#### Longlife multi vehicle coolant concentrate

Meets or exceeds the following quality criteria: ASTM D3306 ASTM D6210 JIS K2234

Abarth, Alpine Bobcat Citroën, DS Automobiles, Peugeot PSA B 71 1111 Daewoo, Daihatsu, Datsun Fiat, Lancia, Alfa Romeo 9,55523 Ford WSS-M97B57-A1 Fuso, Hino, Honda

Hyundai/Kia
Infiniti, Kubota, Maruti-Suzuki
Maserati, Mazda
MB 325.7
Mitsubishi
Nissan RNES-B-00014 v2.1,
Opel/Vauxhall
Renault 41-01-001 –V, Renault
RNES-B-00014 v2.1, Renault
Samsung
Ssangyong, Subaru, Suzuki
Toyota/Lexus



Nitrite free

Excellent freezing protection

) Ultimate corrosion protection

Product number	Color	Freeze protection of the coolant diluted for use:
7780	Green	-37 °C

#### Neste Pro Coolant P-Hybrid Ready





Ready-to-use longlife multi vehicle coolant

Meets or exceeds the following quality criteria: ASTM D3306 ASTM D6210 JIS K2234 Abarth, Alpine

Bobcat Citroën, DS Automobiles, Peugeot PSA B 71 1111 Daewoo, Daihatsu, Datsun Fiat, Lancia, Alfa Romeo 9,55523 Ford WSS-M97B57-A1 Fuso, Hino, Honda Hyundai/Kia Infiniti, Kubota, Maruti-Suzuki Maserati, Mazda MB 325.7 Mitsubishi Nissan RNES-B-00014 v2.1, Opel/Vauxhall Renault 41-01-001 –V, Renault RNES-B-00014 v2.1, Renault Samsung Ssangyong, Subaru, Suzuki Toyota/Lexus Hybrid organic acid technology (P-OAT)

Nitrite free

N

(\*\*\*) Excellent freezing protection

Ultimate corrosion protection

Product number	Color	Freeze protection of the coolant diluted for use:
7781	Green	-37 °C

### **Neste Special** Coolant



#### **Neste Special Coolant Ready**



#### **Neste Pro Coolant Bio**



# **Coolant concentrate**

Meets or exceeds the following quality criteria: ASTM D3306 Type I BS 6580:2010

Product number	Color	Freeze protection of the coolant diluted for use:
7756	Green	-35 °C

#### Ready-to-use coolant

Meets or exceeds the following quality criteria: ASTM D3306 Type III BS 6580:2010

Product number	Color	Freeze protection of the coolant diluted for use:
7757	Green	-35 °C

#### Biodegradable long change interval coolant concentrate

Meets or exceeds the following quality criteria: ASTM D3306 Type II ASTM D5216 ASTM D6210 Type II-FF



Good freeze resistance

(\*) Good freeze resistance

(\*\*)



Product number	Color	Freeze protection of the coolant diluted for use:
7760	Green	-38 °C

### **Neste Pro Coolant Bio Ready**



Biodegradable long change interval coolant, ready to use

Meets or exceeds the following quality cri ASTM D3306 Type IV ASTM D5216 ASTM D6210 Type IV-FF

riteria:	$\sim$
intend.	Silicate-fre
	Brilliant co

(OAT) Organic acid technology

ee

freeze resistance

orrosion resistance

Product number	Color	Freeze protection of the coolant diluted for use:
7761	Green	-38 °C

# Brake fluid

#### **Neste Pro Brake** Fluid





#### Top quality brake fluid

Meets or exceeds the following quality criteria: DOT 5.1/DOT 4+/DOT 4/Super DOT 4/DOT 3 ABS/ESP/ACC/TCS/DSC

SAE J 1703, J 1704 FMVSS No. 116 ISO 4925 Class 6 JIS K 2233 Class 6 🚯 Wide range of applications

(**1**∘c Good heat resistance

> Excellent corrosion protection of different metals



Compatible with different seal and gasket materials

Product number	Cold viscosity cP/-40 °C	Boiling point:
7921	max. 700	265 °C

# Windshield washing fluids

A great deal is demanded from windshield washing fluids used in vehicles. It must keep the windshield clean of dirt all year around and protect the windshield wipers from soiling. It must not foam or form a film on the windshield. In addition, it must prevent freezing of the washing system during cold seasons.

All windshield washing fluids in the Voltera range are ethanol-based and eco-friendly and do not contain poisonous methanol. In addition to good freeze resistance, they share good technical and operating properties: they are long-lasting, suit year-round use, are easy to pour from the packaging and have a pleasant odor. Undiluted fluid can also be used for cleaning soiled windshield wipers.



Neste Voltera Arctic ReadyImage: Image: I	Windshield washer fluid for arctic conditions, ready to use         Product number       Freeze resistance:         7645       -33 °C	se       Image: Protects the windshield washing equipment from freezing         Image: Cleans the windshield efficiently         Image: Does not contain toxic methanol
Neste Voltera Citrus Ready	Windshield washer fluid with lemon odor, ready to use	Cleans the windshield efficiently <ul> <li>Protects the windshield washing equipment from freezing</li> <li>Does not contain toxic methanol</li> </ul>
Neste Voltera   Ready	Product number       Freeze resistance:         7642       -20 °C         Windshield washer fluid, ready to use         Product number       Freeze resistance:         7641       -20 °C	<ul> <li>Cleans the windshield efficiently</li> <li>Protects the windshield washing equipment from freezing</li> <li>Does not contain toxic methanol</li> </ul>
Neste Voltera Summer Ready	Windshield washer fluid for summer, ready to use	Efficiently cleans off insects and summer dirt

Product number 7649

# AdBlue



#### AdBlue urea solution

Meets or exceeds the following quality criteria: ISO 22241 O Finnish product of high quality

- O Meets the requirements of ISO 22241
- Wide range of delivery methods and packages
- O Suitable for all vehicles and work machines using AdBlue

Product number	Urea content:
7862	32.5% by weight

# Detergents

### **Neste Shampoo**



Vehicle and machine detergent

Product<br/>numberDosing:75915–20%

- O Efficient basic detergent
- O Excellent removal of oil, grease, road salt and soot
- O Tender to different materials

# Other products

Neste Pro 4T small- engine gasoline	Alkylate gasoline for four-stroke engines	<ul> <li>Clean combustion</li> <li>Almost odorless</li> <li>Long storage life</li> <li>Best for your engine</li> </ul>
Neste Pro 2T small- engine gasoline	Alkylate gasoline for two-stroke engines          Product         number         7961	<ul> <li>Clean combustion</li> <li>Almost odorless</li> <li>Long storage life</li> <li>Best for your engine</li> </ul>
Neste Valopetroli	High-quality Wallas-approved heating fuel that is free of aromatics and sulfur. Smoke point at least 35 mm. Product number 7652	<ul><li>Almost odorless</li><li>Clean combustion</li></ul>



# **Alphabetical directory**

Neste Adblue
Neste Allrex EP
Neste Allrex EP M3
Neste Allrex M
Neste Allrex WR EP 2
Neste Antirust 30 HD
Neste ATF-X
Neste Avora
Neste Avora Spray
Neste Axle
Neste Axle LS
Neste Beta ZFX
Neste Biohydraulic SE
Neste Biosaw
Neste Center Grease 00 EP
Neste Circlube
Neste Compressor
Neste Compressor NEX
Neste Cutting F 110
Neste Cutting 100
Neste Cutting Neatoil K1
Neste Cutting Neatoil 15
Neste Cutting Neatoil 200
Neste Cutting Neatoil MT 13
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Neste Diesel
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Neste Hydraulic HLP
Neste Hydraulic HLP ZFX
Neste Hydraulic Super
Neste Hydraulic SYN
Neste Industrial Gear EP
Neste Industrial Gear NEX EP
Neste Industrial Gear S EP
Neste Keidi S
Neste Lamda ZF
Neste Marine 2T

Neste Molygrease
Neste Mould L and M
Neste MP Grease
Neste Nexlube AW
Neste OH Grease 0
Neste OH Grease 2
Neste Paper Mill D
Neste Pneumatic
Neste Premium
Neste Premium Axle
Neste Premium ATF Multi
Neste Premium Gear UTTO
Neste Pro
Neste Pro Axle
Neste Pro Axle TDL
Neste Pro Bike
Neste Pro Brake Fluid
Neste Pro Coolant
Neste Pro Coolant ready
Neste Pro Coolant Bio
Neste Pro Coolant Bio Ready
Neste Pro C2/C3
Neste Pro C3
Neste Pro C4
Neste Pro D1
Neste Pro F
Neste Pro Gear
Neste Pro 2T small-engine
gasoline
Neste Pro 4T small-engine
gasoline
Neste Pro+ Coolant
Neste Pro+ Coolant Ready
Neste Pro+ FE
Neste Pro+ F
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# Unique performance For Nordic conditions.

#### Sales and marketing

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